



GR71981

DP-E – LOWER GEAR UNIT

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|-----------------------------|-------------|-----------------|
| 1 | 3857155 | 1 | Gear under, 1.68:1 | | |
| | 3803412 | 1 | Gear under, exchange | | Exchange unit |
| | 3857099 | 1 | Gear under, 1.78:1 | | |
| | 3803413 | 1 | Gear under, exchange | | Exchange unit |
| | 3857152 | 1 | Gear under, 1.95:1, 2.32:1 | | |
| | 3803414 | 1 | Gear under, exchange | | Exchange unit |
| 2 | 3856818 | 1 | · Gear housing | | |
| 3 | 3857097 | 1 | · · Bearing housing | | |
| 4 | 872439 | 1 | · · Attaching plate | | |
| 5 | 977711 | 4 | · · Pop rivet | | |
| 6 | 872438 | 1 | · · Check valve | | |
| 7 | 854611 | 1 | · Intermedi.shaft kit | | |
| 8 | 969071 | 1 | · · Round nut | | |
| 9 | 184682 | 1 | · · Cone | | |
| 10 | 3852268 | 1 | · · Splined sleeve | | |
| | | | · · Bulletin P-44-1-6 | P-44-1-6-EN | Lower Gear Unit |
| 11 | 852212 | 1 | · Nut | | |
| 12 | 941832 | | · Adjusting washer, 0.05 mm | | As required |
| | 941833 | | · Adjusting washer, 0.20 mm | | As required |
| 13 | 183374 | 1 | · Ball bearing | | |
| 14 | 944970 | | · Adjusting washer | | As required |
| 15 | 11072 | 1 | · Roller bearing | | |
| 16 | 944522 | | · Shim, 0.05 mm | | As required |
| | 42981 | | · Shim, 0.10 mm | | As required |
| | 968057 | | · Shim, 0.20 mm | | As required |
| | 42980 | | · Shim, 0.35 mm | | As required |
| 17 | 897387 | 1 | · Spacer ring | | |
| 18 | 11044 | 1 | · Bearing | | |
| 19 | 184654 | 1 | · Needle bearing | | |
| 20 | 814482 | 1 | · Oil pump screen | | |
| 21 | 852904 | 1 | · Magnetic plug | | |
| 22 | 955974 | 1 | · O-ring | | |
| 23 | 872533 | 1 | · Driveshaft | | |
| 24 | 184765 | 1 | · Roller bearing | | |
| 25 | 3855602 | 1 | · Gear set, 1.68:1 | | |
| | 854464 | 1 | · Gear set, 1.78:1 | | |
| | 852174 | 1 | · Gear set, 1.95:1 | | |
| | 852380 | 1 | · Gear set, 2.30:1 | | |
| 26 | 967352 | | · Adjusting washer, 0.05 mm | | As required |
| | 941823 | | · Adjusting washer, 0.10 mm | | As required |
| | 967351 | | · Adjusting washer, 0.15 mm | | As required |
| | 941824 | | · Adjusting washer, 0.20 mm | | As required |
| | 941825 | | · Adjusting washer, 0.40 mm | | As required |
| 27 | 184691 | 1 | · Bearing | | |
| 28 | 191834 | | · Shim, 0.10 mm | | As required |
| | 191835 | | · Shim, 0.15 mm | | As required |

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WT Drives, PJX-C, PJX-S SX-M, -MACLT, -MDA, -MDB, -MHP, -MLT, -MTD, DP-E; DP-S, -S1, -S2; DP-SM, -SM



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| 28 | 191837 | | · Shim, 0.25 mm | | As required |
| 29 | 925258 | 2 | · O-ring | | |
| 30 | 941812 | 2 | · Screw | | |
| 31 | 875821 | 1 | · Zinc ring kit | | Use in salt water only |
| | 876138 | 1 | · Magnesium kit | | Use in fresh water only |
| 32 | 966808 | 2 | · · Screw | | Splash shielding |
| 33 | 183859 | 1 | · Needle bearing | | |
| 34 | 184683 | 1 | · Cone | | |
| 35 | 851407 | 2 | · Sealing ring | | |
| 36 | 3858457 | 1 | · Thrust washer, Front | | |
| 37 | 183272 | 1 | · Needle bearing | | |
| 38 | 853871 | 1 | · Sealing ring kit | | |
| 39 | 3851334 | 1 | · Propeller nut | | |
| 40 | 3858458 | 1 | · Thrust washer, Rear | | |
| 41 | 925256 | 1 | · O-ring | | Incl. in Duoprop® drive unit |
| 42 | 872549 | 1 | · Propeller cone kit | | |
| 43 | 943194 | 1 | · · Washer | | |
| 44 | 872546 | 1 | · · Lock screw, M12 | | |
| 45 | 853676 | 1 | · · Spacer ring, For diesel | | |
| 46 | 854294 | 1 | · · Plastic washer | | |
| 47 | 873058 | 1 | · Tool kit, For 872549 | | |
| 48 | 853095 | 4 | · Washer | | Incl. in Duoprop® drive unit |
| 49 | 941810 | 4 | · Screw | | Incl. in Duoprop® drive unit |

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