



## Volvo Penta IPS-A

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	969073	2	Round nut	
2	872611	2	Cylinder	
3	872522	2	Lock ring	
4	3861194	2	Piston	
5	872563	2	Piston ring	
6	872565	2	O-ring	Included in gasket kit.. Included in piston ring kit 3812359.
7	872580	26	Spring	
8		18	Disc	SEE GROUP 99. Included in disc kit.
9		16	Disc	SEE GROUP 99. Included in disc kit.
10	872794	2	Disc spring	
11	3861188	2	Hub	
12	872570	4	Thrust washer	
13	184175	4	Needle bearing	
14	3861155	1	Gear set	
15	184798	4	Needle bearing	
16	872581	2	Spring washer	
17	3861191	1	Shaft	
18	3861216	1	Bearing kit	
19	3861196	1	Spacer	
20	3861877	1	Lock ring	
21	11025	1	Ball bearing	
22	3861695	1	Bearing housing	
23	3861820	1	Needle bearing	
24	3862453	1	Clamping ring	
25	977891	2	O-ring	
26	983164	X	Shim	TH = 0,10mm
	983165	X	Shim	TH = 0.15mm
	983166	X	Shim	TH=0.35mm
27	962970	1	Set screw	
28	941792	1	Screw	Use locking fluid.
29	3819176	1	Lock washer	