



## Volvo Penta IPS-A

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3803835	1	Gear under, exchange	
2	3861138	1	• Gear housing	
3	3861694	1	• Steering knuckle	
4	3862569	2	• Guide sleeve	
5	983155	X	• Shim	TH = 0,10mm
	983156	X	• Shim	TH = 0.15mm
	983157	X	• Shim	TH=0.35mm
6	3850852	1	• Bearing	
7	183647	1	• Roller bearing	
8	983152	X	• Shim	TH = 0,10mm
	983153	X	• Shim	TH = 0.15mm
	983154	X	• Shim	TH=0.35mm
9	3861202	1	• Shaft	
10	184078	1	• Needle bearing	
11	3861203	1	• Nut	
12	3863373	1	• Driveshaft	
13	3861176	1	• Gear set	
14	3841055	X	• Shim	TH = 1,95mm
	3841056	X	• Shim	TH=2,00mm
	3841057	X	• Shim	TH=2,10mm
	3841058	X	• Shim	TH=2,15mm
15	3841055	X	• Shim	TH = 1,95mm
	3841056	X	• Shim	TH=2,00mm
	3841057	X	• Shim	TH=2,10mm
	3841058	X	• Shim	TH=2,15mm
16	183840	1	• Roller bearing	
17	184849	1	• Roller bearing	
18	983158	X	• Shim	TH = 0,10mm
	983159	X	• Shim	TH = 0.15mm
	983160	X	• Shim	TH=0.35mm
19	184851	1	• Inner ring	
20	184852	1	• Needle bearing	
21	184659	1	• Roller bearing	
22	983161	X	• Shim	TH = 0,10mm
	983162	X	• Shim	TH = 0.15mm
	983163	X	• Shim	TH=0.35mm
23	3862151	1	• Bearing housing	
24	1069375	1	• Magnet	
25	945719	1	• Clip	
26	3862303	1	• Plug	
27	949656	1	• O-ring	
28	963711	3	• Screw	L=50mm
29	942551	1	• Washer	
30	3809558	1	• Anode kit	
31	925096	2	• O-ring	
32	3819241	1	• Seal	

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33	184850	1	· Needle bearing	
34	3819239	1	· Seal	
35	3861087	1	· Lock nut	
36	3861207	1	· Propeller nut	
37	3862108	1	· Screw	
38	3586568	1	Seal	
39	3861201	1	Splined sleeve	
40	3587294	1	Propeller cone kit	
41	3861208	1	· Fitting	
42	3861088	1	· Lock plate	
43	963700	8	· Allen head screw	L=45mm
44	3861209	1	· Lock ring	
45	828250	1	· Grease	25g
46	3860364	10	Screw	