



DP-S - LOWER GEAR UNIT, DUOPROP®

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	3855906	1	Gear housing, 1.68		Not shown
	3855907	1	Gear housing, 1.78		Not shown
	3855908	1	Gear housing, 1.95		Not shown
	3855909	1	Gear housing, 2.30		Not shown
1	3855514	1	• Gear housing		
2	184654	1	• • Needle bearing, Lower vertical drive skaft		
3	854096	2	• • Magnet, Lower gearcase		
4	955893	3	• • Washer, Magnet, lower gearcase		
5	3854898	1	• • Seal, Lower gearcase		Part of gearcase kit
6	3855004	1	• • Screw, Exhaust cover to gearcase, rear		
7	3855544	1	• • Cover, Gearcase housing		
8	3855578	1	• • Screw, Magnet, lower gearcase		
9	3855819	1	• • Screw, Exhaust cover to gearcase, front		
10	3852866	1	• O-ring, Gearcase to upper gear hsg		Part of gearcase seal kit
11	3855636	1	• Retainer, Bearing, lower vertical driveshaft		
12	3854250	1	• Bearing, Upper driveshaft		
13	3854249	1	• Bearing, Lower driveshaft		
14	3852889	X	• Shim, Pinion position, 0.003 in		
	3852890	X	• Shim, Pinion position, 0.004 in		
	3852891	X	• Shim, Pinion position, 0.005 in		
	3852892	X	• Shim, Pinion position, 0.010 in		
15	3855492	1	Countershaft, Vertical		
16	184682	1	• Cone		
17	3851299	1	Gear set, .68:1 (18:29)		
	3851304	1	Gear set, .78:1 (17:29)		
	3851309	1	Gear set, .95:1 (16:30)		
	3851314	1	Gear set, 2.30:1 (14:31)		
18	184683	1	• Cone, Brg, outer propshaft to brg hsg		
19	941885	4	• Nut, Stud, gearcase to gear hsg		
20	183272	1	• Needle bearing, Needle, outer prop skaft		
21	853807	1	• Sealing ring, Inner to outer propshaft, rear		Part of gearcase seal kit
22	853808	1	• Sealing ring, Inner to outer propshaft, forward		Part of gearcase seal kit
23	3855008	X	• Shim, 0.002 in., brg, gear, inner propshaft		
	3855071	X	• Shim, 0.003 in., brg, gear, inner propshaft		
	3855009	X	• Shim, 0.004 in., brg, gear, inner propshaft		
	3855072	X	• Shim, 0.005 in., brg, gear, inner propshaft		
	3855010	X	• Shim, 0.006 in., brg, gear, inner propshaft		
	3855011	X	• Shim, 0.008 in., brg, gear, inner propshaft		
	3855073	X	• Shim, 0.010 in., brg, gear, inner propshaft		
	3855012	X	• Shim, 0.016 in., brg, gear, inner propshaft		
24	184691	1	• Bearing, Inner propshaft to gear		
25	3855796	X	• Shim, 0.002 in., brg, gear, outer propshaft		
	3855797	X	• Shim, 0.003 in., brg, gear, outer propshaft		
	3855798	X	• Shim, 0.005 in., brg, gear, outer propshaft		
	3855799	X	• Shim, 0.010 in., brg, gear, outer propshaft		
26	3851205	1	• Driveshaft, Lower, inner		

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27	11044	1	· Bearing, Inner prop shaft gear		
28	3851234	1	· Bearing housing		
29	184765	1	· Roller bearing, Outer prop shaft to bearing hsg		
30	3854625	2	· O-ring, Prop shaft brg hsg to gearcase		Part of gearcase seal kit
31	852212	1	· Nut, Pinion to vertical drive shaft		
32	183859	1	· Needle bearing, Outer prop shaft		
33	851407	2	· Sealing ring, Outer propshaft to brg hsg		Part of gearcase seal kit
34	3851329	1	· Screw, Retaining ring to propshaft brg hsg		
35	955981	1	· O-ring, Screw, retainer, propshaft brg hsg		Part of gearcase seal kit
36	946438	2	· O-ring, Retainer to propshaft brg hsg		Part of gearcase seal kit
37	3851246	1	· Retainer, Prop shaft brg hsg to gearcase		
38	3851327	1	· Retaining ring, Propshaft brg hsg retainer to gearcase		
39	3854624	1	· O-ring, Prop shaft brg hsg retainer to gearcase		Part of gearcase seal kit
40	3852959	1	· O-ring, Gearcase to upper gear hsg, oil sump		Part of gearcase seal kit
41	3852349	1	· Screw, Gearcase to upper gear hsg, rear		
42	3852960	1	· Screw, Gear housing		
43	3854601	1	Retainer, Seal, watertube		
44	3855411	1	Zinc anod		
			Bulletin P-44-1-1	P-44-1-1-EN	Anodes, SX AND DP-S
44	3855412	1	Magnesium anode		
45	3852186	2	Screw, Anode to gearcase		
46	3852182	1	Lock washer, Anode		
47	3852268	1	Splined sleeve		
			Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
48	3854795	1	Tube, Water supply		
49	3852315	1	· Seal		Part of gearcase seal kit
50	3854595	1	Seal, Water supply tube to gearcase		Part of gearcase seal kit
51	3856002	1	Sealing kit		
	3851341	1	Propeller nut, Rear		Not shown
	3851569	1	Propeller nut, Front		Not shown

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