



DP-D1 - UPPER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	3868455	1	Drive, Complete assy (1.68:1)		Avail. as exchange part
	3868022	1	Drive, Complete assy (1.78:1)		Avail. as exchange part
	3803225	1	Drive, exchange		Exchange unit
	872864	1	Drive, Complete assy (1.78:1 Diesel)		Avail. as exchange part
	872862	1	Drive, Complete assy (1.95:1 Diesel)		Avail. as exchange part
	3803223	1	Drive, exchange		Exchange unit
	872863	1	Drive, Complete assy (2.30:1 Diesel)		Avail. as exchange part
	3803224	1	Drive, exchange		Exchange unit
1	873002	1	Upper gear unit		Avail. as exchange part
2	854571	1	· Housing		
3	977241	2	· Stud		
4	854677	1	· Cover		
4a	854198	1	· Plastic plug		
5	814179	1	· Plug		
6	897682	1	· Gasket		
7	941807	3	· Screw		
8	814643	1	· Hollow screw		
9	955989	1	· O-ring		
10	832669	1	· Gasket		
11	873313	1	· Gear set		
12	872936	1	· Oil cooler		
13	853949	1	· Roller bearing		
14	183247	1	· Bearing		
15	852705	1	· Pivot pin		
15a	941807	2	· Screw		
16	956591	4	· Screw		
16a	942598	4	· Washer		
17	853484	1	· Pretensioning sleeve		
18	925095	1	· O-ring		
19	853034	X	· Adjusting washer, 0.10 mm		
	853035	X	· Adjusting washer, 0.15 mm		
	853036	X	· Adjusting washer, 0.35 mm		
20	839253	1	· Sealing ring		
21	832675	1	· Washer		
22	956000	1	· O-ring		
23	914538	1	· Lock ring		
24	854615	1	· Universal joint		
			· Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	854616	1	· · Fork		
26	854617	1	· · Fork		
27	854618	1	· · Intermediate section		
28	854619	2	· · Spider		
29	24383	8	· · Lock ring		
30	854201	1	· Screw		
31	853026	1	· Washer		
32	3852389	2	· Ball bearing		

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33	943869	X	· Adjusting washer, 0.05 mm		
	946179	X	· Adjusting washer, 0.10 mm		
	943870	X	· Adjusting washer, 0.20 mm		
34	941826	X	· Adjusting washer, 0.05 mm		
	941827	X	· Adjusting washer, 0.20 mm		
	948230	X	· Shim, 0.35 mm		
35	853916	1	· Shaft		
36	873312	1	· Sliding sleeve		
			· Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
37	3852296	1	· Spring		
38	854126	1	· Washer		
39	951078	1	· Snap ring		
40	3852390	2	· Needle bearing		
41	854192	1	· Spacer ring		
42	853888	2	· Lock ring		
43	854228	1	· Nut, 0 mm		
	854229	1	· Nut, 0.20 mm		
	854230	1	· Nut, 0.40 mm		
	3852375	1	· Nut, 0.60 mm		
44	872996	1	· Shift mechanism		
45	872993	1	· · Bearing housing		
46	897816	1	· · Eccentric piston		
			· · Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
47	814603	1	· · Dog		
48	814184	1	· · Spring		
49	897711	1	· · Screw		
50	897871	X	· · Adjusting washer		
51	873291	1	· · Sealing ring		
52	951924	1	· · Tensioning din		
53	942871	1	· · Pin		
54	925093	1	· · O-ring		
55	940169	4	· Screw		
56	876294	1	· Bellows kit		
57	853013	1	· · Hose clamp		
58	853012	1	· · Hose clamp		
59	839351	1	· Oil dipstick		
60	955974	1	· O-ring		
61	853706	1	· Type plate		
62	804269	2	· Drive screw		
63	854604	1	Cover		Incl. in complete drive unit
64	925052	2	Rubber ring		Incl. in complete drive unit
65	854661	1	Screw		Incl. in complete drive unit
66	872027	1	Cross recessed screw		Incl. in complete drive unit
67	876636	1	Decal set		
68	872866	1	· Decal		Incl. in complete drive unit
69	872868	1	· Decal, Port		Incl. in complete drive unit

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NC PJX-C, PJX-S, SX-C1, SX-CT1, SX-RT1, DP-S, DP-C1, DP-D1, DPX-s, Xact™ STEERING, HS1A

VOLVO
PENTA

