



SX / DP-S - POWER TRIM & TILT

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3855745	1	Hydraulic pump, Trim pump	
2	948211	1	• Strip clamp, Trim sender leads	
3	3852073	1	• O-ring, Plug	
4	3853945	1	• Electrical motor	
5	3853946	1	• Relay,	
6	3852508	1	• O-ring	
7	3853989	1	• Tank	
8	3852974	1	• Filter	
9	3852976	1	• Plug	
10	3852977	4	Screw, Reservoir to manifold	
11	3854038	1	• Cable harness	
12	3852251	X	• • Plug, Connector seal	
13	3852228	2	• • Cable terminal, Side	
14	3852226	1	• • Cable terminal, #8	
15	3852038	X	• • Cable terminal, 0.25	
16	3852250	1	• • Connector, 2 cont plug	
17	3852537	X	• • O-ring	
18	3852253	2	• • Cable terminal, Receptacle, 0.312	
19	3853943	1	• Valve housing	
20	3852578	1	• Spring	
21	3852983	4	• Screw	
22	3852984	1	• O-ring	
23	3852985	1	• Seat	
24	3852986	2	• Ball, Piston	
25	3852987	X	• Piston	
26	3852988	X	• O-ring, Piston	
27	3852989	1	• Spring	
28	3852990	X	• O-ring	
29	3852991	X	• Seat, Valve	
30	3852023	2	• Ball, Pump inlet	
31	3853803	1	• Valve	
32	3853947	2	• Valve	
33	3853948	1	• Valve	
34	3852975	2	• Spring	
35	3852166	X	• O-ring	
36	3852982	1	• Clutch	
37	3852981	2	• Screw	
38	3852979	3	• Screw	
39	3852980	2	• Screw	
40	3852590	1	• • Ball, Manual release	
41	3852993	1	• • Plug, Manual release	
42	3852997	1	• • Ring	
43	3853944	1	• • Valve, Manual release	
44	3853313	1	• • Filter, Oil	
45	3852978	1	• Screw, Relay to reservoir	
46	3852978	3	Screw, Motor to manifold	

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REF	PART NO.	QTY	DESCRIPTION	NOTES
47	3852081	2	Screw, Retainer, oil line, tilt cyl	
48	3853422	2	Pin, Tilt cylinder	
49	3852648	4	Lock nut, Pivot shaft, tilt cylinder	
50	3852568	2	Screw, Cover, tilt cylinder	
51	3852378	2	Cover, Tilt cylinder	
52	3853424	12	Grommet, Pivot pin bushing	Part of transom seal kit
53	3852573	4	Washer	
54	3852579	2	Retainer, Oil line, tilt cylinder	
55	3852681	2	Retainer, Cover, tilt cylinder	
56	3853423	8	Bushing, Trim & tilt cylinder	
57	3853856	1	Hydraulic hose, Manifold to cyl, port, down	
	3853854	1	Hydraulic hose, Manifold to cyl, stbd, down	
58	3853857	1	Hydraulic hose, Manifold to cyl, port, up	
	3853855	1	Hydraulic hose, Manifold to cyl, stbd, up	
59	3852414	2	Trimming cylinder	
60	3854247	1	Sealing kit, Cylinder	
61	3850887	1	Trimming limiter	
62	3852193	1	Washer	
63	3853849	1	Ground cable, 2-loop	
64	3852050	2	Screw, Ground wire to gimbal	
65	3852958	2	Cover, Pivot pin to gimbal	
66	3852581	2	Screw	
67	3853848	1	Ground cable	
68	3854031	1	Cable harness, Trim/tilt	
69	3852251	1	• Plug, Connector seal	
70	3852249	1	• Connector	
71	3852527	X	• Cable terminal	
72	3852251	1	• Plug, Connector seal	
73	3852252	2	• Cable terminal	
74	3852036	1	• Cable terminal	
75	3853421	2	Spring, Ground, tilt & trim cylinder	
76	3853825	2	Hydraulic hose, Pump to manifold	
77	3852190	2	Washer, Retainer, oil line, tilt cyl	
78	3852165	12	O-ring, Oil line assy to valve body & tilt cylinder	part of 3854270
79	3854397	1	Sealing kit, Valve body, trim & tilt manifold & motor	
80	3852992	1	• O-ring	
81	3852994	1	• Ring	
82	3852995	1	• O-ring	
83	3852996	1	• O-ring	
84	3855584	1	Control unit	
	3855648	2	Decal, Volvo Penta, tilt cylinder	

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