



IPS30-D

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|------------|-----|----------------------|----------|---------------|
| 1 | (3818911) | 1 | Bearing housing | | Obsolete part |
| 2 | 3884689 | X | Shim | | TH=0.08mm |
| | 3884690 | X | Shim | | TH=0.13mm |
| | 3884691 | X | Shim | | TH=0,25mm |
| 3 | 969445 | 6 | Flange screw | | |
| 4 | 11038 | 1 | Ball bearing | | |
| 5 | (3883878) | 1 | Snap ring | | Obsolete part |
| 6 | 3817684 | 1 | Cylinder | | |
| 7 | 3883485 | 2 | Lock ring | | |
| 8 | 872585 | 32 | Spring | | |
| 9 | 22641260 | 2 | Disc kit | | |
| 10 | 994421 | 2 | • O-ring | | |
| 11 | 40005557 | 2 | • Piston ring | | |
| 12 | 21177270 | 16 | • Spring | | |
| 13 | (21420918) | 2 | • Disc | | Obsolete part |
| 14 | 21533895 | 2 | Disc spring | | |
| 15 | 21482105 | 2 | Piston | | |
| 16 | 22933883 | 2 | Hub | | |
| 17 | 3817664 | 2 | Thrust washer | | |
| 18 | 184055 | 2 | Needle roller assemb | | |
| 19 | | 1 | Gear set | 41922 | |
| 20 | 990933 | 2 | Needle roller assemb | | |
| 21 | 995126 | 1 | Needle roller assemb | | |
| 22 | 184055 | 2 | Needle roller assemb | | |
| 23 | 3817664 | 2 | Thrust washer | | |
| 24 | 3817666 | 2 | Washer | | |
| 25 | 21697753 | 1 | Bearing shell kit | | |
| 26 | 21790143 | 1 | Set screw | | |
| 27 | 22933879 | 1 | Shaft | | |
| 28 | 21696682 | 1 | Cylinder | | |
| 29 | 969077 | 2 | Round nut | | |
| 30 | 997713 | 54 | Needle roller | | |