



29695

IPS30-D

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3801725	1	Lower gear, exch		Ratio 1.88:1
			• Bulletin p-44-0-102	p-44-0-102-EN	Factory Remanufactured complete IPS Exchange drives
1			• Intermediate housing		Included in Lower gear
			•	41387	
2		1	• Gear housing		
3	3840978	1	• Seal		
4	3593739	1	• Nut		
5	184850	1	• Needle roller bushin		
6	3593741	1	• Shaft		Obsolete part
7	992376	1	• O-ring		
8	21965725	1	• Ring		
9	991097	X	• Shim		
	991098	X	• Shim		
	991099	X	• Shim		
10	991173	1	• Roller bearing		
11	184660	1	• Roller bearing		
12	991100	X	• Shim		TH=0,10mm
	991101	X	• Shim		TH=0.15mm
	991102	X	• Shim		TH=0.35mm
13	22006576	1	• Steering head		
14	3862569	1	• Guide sleeve		
15	3860364	46	• Screw		
16	3862569	1	• Guide sleeve		
17	22906660	1	• Splined sleeve		
18	22906616	1	• Seal		
			• Bulletin p-44-4-105	p-44-4-105-EN	New Propeller Seal Kits
19	949841	1	• • O-ring		
20	22906614	1	• Seal		
			• Bulletin p-44-4-105	p-44-4-105-EN	New Propeller Seal Kits
21	21697733	1	• • Rubber ring		
22	993204	1	• Needle roller bearin		
23	993258	X	• Shim		
	993259	X	• Shim		TH=0.15mm
	993260	X	• Shim		TH=0.35mm
24	21583997	1	• Gear set		
25	991005	X	• Shim		TH=0,10mm
	991006	X	• Shim		TH=0.15mm
	991007	X	• Shim		TH=0.35mm
26	3593703	1	• Propeller shaft		
27	22744268	X	• Adjusting washer		TH=2.80mm
	3840474	X	• Adjusting washer		TH=2,85mm
	3840475	X	• Adjusting washer		TH=2,90mm
	3840476	X	• Adjusting washer		TH=3,00mm
	3840477	X	• Adjusting washer		TH=3,05mm
	22744269	X	• Adjusting washer		TH=3,10mm
	3848749	X	• Adjusting washer		TH=3,15mm
	22890460	X	• Adjusting washer		TH=3.50mm
28	975252	2	• O-ring		
29	21790095	1	• Bearing box		
30	3847669	1	• Plug		
31	949656	1	• O-ring		
32	993232	2	• Flange screw		
33	3593981	1	• Anode kit, cast iron		
34	8171169	1	• Magnet		
35	945719	1	• Retainer		