



30188

IPS15-B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3801678	1	Lower gear, exch		Ratio 1,84:1
			• Bulletin p-44-0-102	p-44-0-102-EN	Factory Remanufactured complete IPS Exchange drives
2		1	• Gear housing		
3	21912312	1	• Seal		
4	3840628	1	• Nut		
5	184078	1	• Needle roller bearin		
6	21816449	1	• Shaft		
7	992376	1	• O-ring		
8	21965725	1	• Ring		
9	983158	X	• Shim		TH=0,10mm
	983159	X	• Shim		TH=0.15mm
	983160	X	• Shim		TH=0.35mm
10	184619	1	• Roller bearing		Obsolete part
11	184660	1	• Roller bearing		
12	991100	X	• Shim		TH=0,10mm
	991101	X	• Shim		TH=0.15mm
	991102	X	• Shim		TH=0.35mm
13	3818633	1	• Steering head		
14	3862569	2	• Guide sleeve		
15	3860364	26	• Screw		
16	3862569	2	• Guide sleeve		
17	22906660	1	• Splined sleeve		
18	967344	1	• O-ring		
19	22669953	1	• Seal		
20	969415	1	• O-ring		
21	22669955	1	• Seal		
22	942087	X	• Shim		TH=0,10mm
	942088	X	• Shim		Obsolete part, TH=0.35mm
	996498	X	• Shim		TH=0.15mm
23	21809793	1	• Gear set		
24		1	• • Needle roller bearin		
25	3860615	X	• Shim		TH=0,05mm
	3860616	X	• Shim		TH=0,08mm
	3860617	X	• Shim		TH=0.10mm
	3860618	X	• Shim		TH=0,13mm
	3860619	X	• Shim		TH=0,25mm
26	21815869	1	• Shaft		
27	22744268	X	• Adjusting washer		TH=2,80mm
	3840474	X	• Adjusting washer		TH=2,85mm
	3840475	X	• Adjusting washer		TH=2,90mm
	3840476	X	• Adjusting washer		TH=3,00mm
	3840477	X	• Adjusting washer		TH=3,05mm
	22744269	X	• Adjusting washer		TH=3,10mm
	3848749	X	• Adjusting washer		TH=3,15mm
	22890460	X	• Adjusting washer		TH=3,50mm
28	948976	2	• O-ring		
29	21829469	1	• Bearing carrier		
30	22227227	1	• Magnetic plug		
31	949656	1	• O-ring		
32	963711	2	• Hex. socket screw		
33	3593981	1	• Anode kit, cast iron		