



IPS-B

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|----------------------|---|
| 1 | 969073 | 2 | Round nut | |
| 2 | 40005199 | 1 | Gear | |
| 3 | 3594690 | 2 | Cylinder | |
| 4 | 872522 | 2 | Lock ring | |
| 5 | 21412527 | 2 | Piston | |
| 6 | 872563 | 2 | Piston ring | |
| 7 | 872565 | 2 | O-ring | Included in gasket kit., Included in piston ring kit 3812359. |
| 8 | 872580 | X | Spring | |
| 9 | 21357719 | 2 | Disc kit | |
| 10 | 872794 | 2 | Disc spring | |
| 11 | 21122910 | 2 | Hub | |
| 12 | 872570 | 4 | Thrust washer | |
| 13 | 184175 | 4 | Needle roller assemb | |
| 14 | 3840695 | 1 | Gear set | Ratio 1.82:1, Ratio 1.94:1 |
| | 3883417 | 1 | Gear set | Ratio 2.08:1 |
| 15 | 184798 | 4 | Needle roller assemb | |
| 16 | 872581 | 2 | Spring washer | |
| 17 | 21963400 | 1 | Shaft | |
| 18 | 3842438 | 1 | Bearing | |
| 19 | 3594688 | 1 | Washer | |
| 20 | 3861877 | 1 | Snap ring | |
| 21 | 11025 | 1 | Ball bearing | |
| 22 | 3595172 | 1 | Bearing housing | |
| 23 | 3861820 | 1 | Bearing | |
| 24 | 3862453 | 1 | Tensioning ring | |
| 25 | 977891 | 2 | O-ring | |
| 26 | 983164 | X | Shim | TH=0.10mm |
| | 983165 | X | Shim | TH=0.15mm |
| | 983166 | X | Shim | TH=0.35mm |
| 27 | 962970 | 1 | Set screw | |
| 28 | 941792 | 1 | Hex. socket screw | Use locking fluid. |
| 29 | 3819176 | 1 | Lock tab | |
| 30 | 3594684 | 1 | Pump housing | |
| 31 | 3594673 | 1 | Pump | |
| 32 | 951963 | 2 | Spring pin | |