



GR71128

# DPX-R - LOWER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	872133	1	Gear under, 1.59:1	
	872990	1	Gear under, 1.68:1	
	872297	1	Gear under, 1.78:1	
2	872134	1	• Gear housing	
3	873232	2	• O-ring	
3a	946438	3	• O-ring	
4	955981	1	• O-ring	
5	11044	1	• Bearing	
6	941823		• Adjusting washer, 0.10 mm	As required
	967352		• Adjusting washer, 0.05 mm	As required
	941824		• Adjusting washer, 0.20 mm	As required
	967351		• Adjusting washer, 0.15 mm	As required
	941825		• Adjusting washer, 0.40 mm	As required
7	184654	1	• Needle bearing	
8	3856521	1	• Countershaft	
9	3856530	1	• Drive gear set, 1.59:1	
	3856526	1	• Drive gear set, 1.68:1	
	3856528	1	• Drive gear set, 1.78:1	
10	852212	1	• Nut	
11	941832		• Adjusting washer, 0.05 mm	As required
	941833		• Adjusting washer, 0.20 mm	As required
12	183374	1	• Ball bearing	
13	944970		• Adjusting washer	As required
14	11072	1	• Roller bearing	
15	897387	1	• Spacer ring	
16	944522		• Shim, 0.05 mm	As required
	42981		• Shim, 0.10 mm	As required
	42980		• Shim, 0.35 mm	As required
	968057		• Shim, 0.20 mm	As required
17	969071	1	• Round nut	
18	183859	1	• Needle bearing	
19	184683	1	• Cone	
20	184765	1	• Roller bearing	
21	851407	2	• Sealing ring	
22	183272	1	• Needle bearing	
23	853871	1	• Sealing ring kit	
24	184691	1	• Bearing	
25	191834		• Shim, 0.10 mm	As required
	191835		• Shim, 0.15 mm	As required
	191837		• Shim, 0.25 mm	As required
26	872136	1	• Bearing housing	
27	872393	1	• Driveshaft	
28	872403	1	• Washer	
29	872174	1	• Lock screw	
30	872172	1	• Thrust ring	
31	876638	1	• Zinc anode kit	

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