



DPX-S1 - LOWER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	872133	1	Gear under, 1.59:1		
	872990	1	Gear under, 1.68:1		
	872297	1	Gear under, 1.78:1		
2	872134	1	• Gear housing		
3	873232	2	• O-ring		
3a	946438	3	• O-ring		
4	955981	1	• O-ring		
5	11044	1	• Bearing		
6	941823		• Adjusting washer, 0.10 mm		As required
	967352		• Adjusting washer, 0.05 mm		As required
	941824		• Adjusting washer, 0.20 mm		As required
	967351		• Adjusting washer, 0.15 mm		As required
	941825		• Adjusting washer, 0.40 mm		As required
7	184654	1	• Needle bearing		
8	872293	1	• Countershaft		
9	872398	1	• Drive gear set, 1.59:1		
	872146	1	• Drive gear set		
	872404	1	• Drive gear set, 1.78:1		
10	852212	1	• Nut		
11	941832		• Adjusting washer, 0.05 mm		As required
	941833		• Adjusting washer, 0.20 mm		As required
12	183374	1	• Ball bearing		
13	944970		• Adjusting washer		As required
14	11072	1	• Roller bearing		
15	897387	1	• Spacer ring		
16	944522		• Shim, 0.05 mm		As required
	42981		• Shim, 0.10 mm		As required
	42980		• Shim, 0.35 mm		As required
	968057		• Shim, 0.20 mm		As required
17	969071	1	• Round nut		
18	183859	1	• Needle bearing		
19	184683	1	• Cone		
20	184765	1	• Roller bearing		
21	851407	2	• Sealing ring		
22	183272	1	• Needle bearing		
23	853871	1	• Sealing ring kit		
24	184691	1	• Bearing		
25	191834		• Shim, 0.10 mm		As required
	191835		• Shim, 0.15 mm		As required
	191837		• Shim, 0.25 mm		As required
26	872136	1	• Bearing housing		
27	872393	1	• Driveshaft		
28	872403	1	• Washer		
29	872174	1	• Lock screw		
30	872172	1	• Thrust ring		
31	876638	1	• Zinc anode kit		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
32	963684	2	• • Screw		
33	3851335	1	• Propeller nut, Front		
34	872179	1	• Propeller nut, Rear		
35	814482	1	• Oil pump screen		
36	925256	1	O-ring		Incl. in complete drive unit
37	959457	4	Screw		Incl. in complete drive unit
38	853095	4	Washer		Incl. in complete drive unit
39	3852268	1	Splined sleeve		Incl. in complete drive unit
			Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit