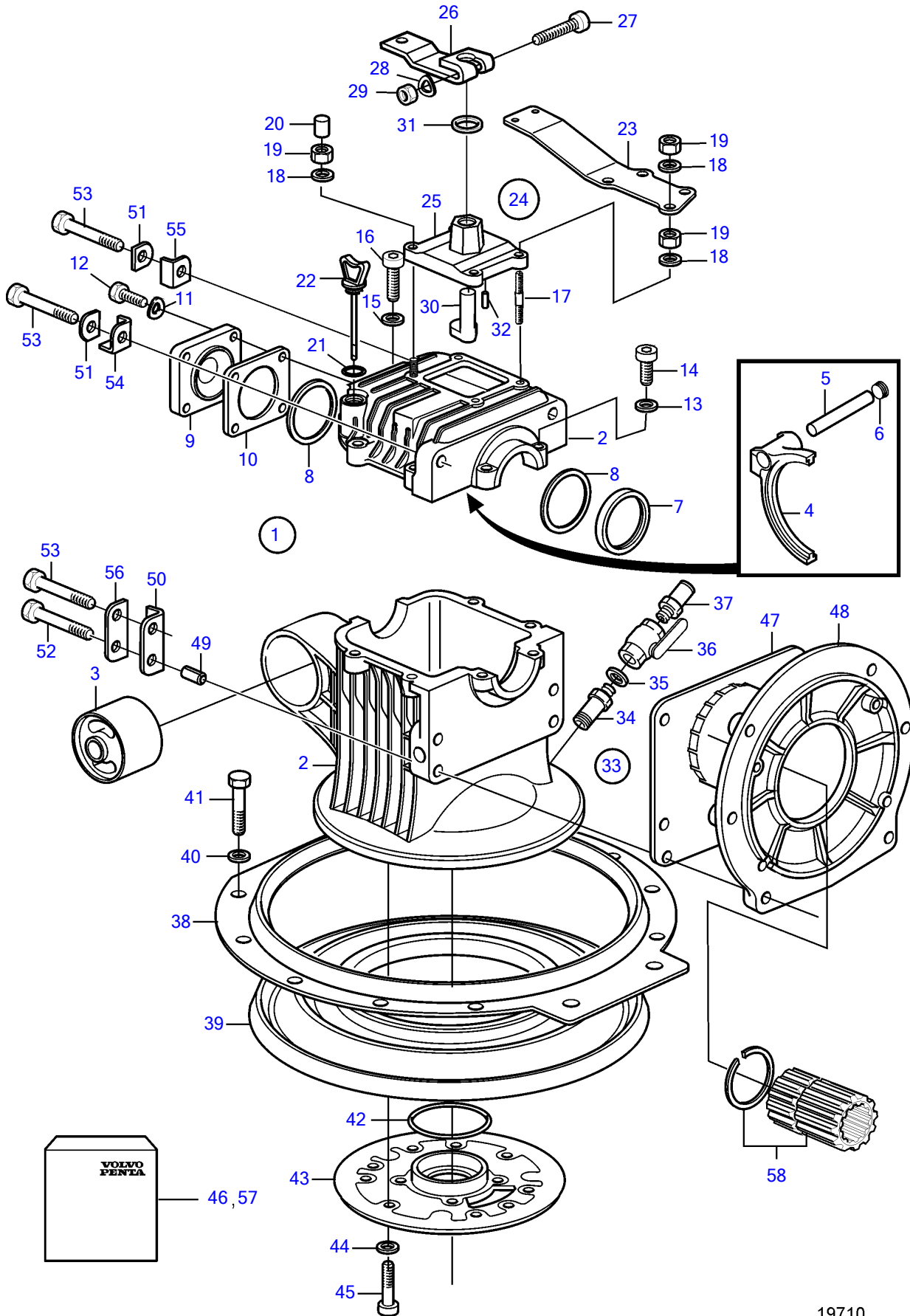


MS25S-A, MS25SR-A



MS25S-A, MS25SR-A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3583352	1	Upper gear		
			•	4762	
2	3583491	1	• Housing		
3	3583321	1	• Rubber bushing		Replaced by 3586700
	3586700	1	• Rubber bushing		
4	3582551	1	• Shift yoke		Replaced by service kit 40005267
	40005267	1	• Gear changing unit, shift mechanism		Includes shift mechanism 3849903, shaft 3849909 and fork 3593595.
5	3582463	1	• Fork shaft		Replaced by service kit 40005267
6	3581973	1	• Plug		
7	3583322	1	• Sealing		
8	948298	X	• Shim		
	948299	X	• Shim		
	3582568	X	• Shim		TH=0,20mm
	3582568	X	• Shim		TH=0,30mm
	948300	X	• Shim		TH=0,50mm, (3582569)
9	3582922	1	• Cover		
10	3582557	1	• Gasket		
11	941907	4	• Spring washer		
12	955294	4	• Hexagon screw		
13	941907	6	• Spring washer		
14	955298	6	• Hexagon screw		
15	941907	2	• Spring washer		
16	959229	2	• Hex. socket screw		
17	980289	4	• Stud		
18	941907	6	• Spring washer		
19	955782	6	• Hexagon nut		
20		2	• Protecting cap		
21	3582203	1	• O-ring		
22	3582201	1	• Dipstick		
23	3586718	1	• Bracket		
24		1	• Shift mechanism		
25	3582550	1	• • Cover		
26	3586320	1	• • Engagement lever		
27	955298	1	• • Hexagon screw		
28	941907	1	• • Spring washer		
29	955782	1	• • Hexagon nut		
30	3581969	1	• • Cam		
31	3581966	1	• • Sealing		
32		1	• • Locating pin		
33		1	• Drain cock		
34	3583431	1	• • Nipple		
35	947626	1	• • Gasket		
36	1140097	1	• • Ball valve		
37	3583432	1	• • Nipple		
38	3586701	1	Tensioning ring		(873126)
39	21389074	1	Rubber bellows		
			•	35925	
40	941670	10	Washer		
41	946541	10	Hex. socket screw		
42	3582870	1	O-ring		
43	3582892	1	Intermediate section		MS25S
	3583323	1	Cover		MS25SR
	3817155	1	Intermediate plate		MS25S, Spare part design.
	3818296	1	Intermediate plate		MS25SR, Spare part design.
44	941670	3	Washer		
45	946541	3	Hex. socket screw		
46	877362	1	Mounting kit		
47	3583356	1	Isolation plate		Included in kit 877369.
48	3583355	1	Flange		
49	3583361	1	Insulating bushing		Included in kit 877369.
50	3583359	2	Insulating washer		Included in kit 877369.
51	3583357	2	Insulating washer		Included in kit 877369.

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Upd:2014-06-27

120S-A, 120S-B, 120S-D, 120S-E, MS25S-A, MS25SR-A

VOLVO
PENTA

MS25S-A, MS25SR-A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
52	970954	2	Hexagon screw		
53	965185	4	Flange screw		
54	3583358	1	Insulating washer		Included in kit 877369.
55	3583357	1	Insulating washer		Included in kit 877369.
56	3583539	2	Plate		
57	877369	1	Isolation kit		
58	3843112	1	Splined sleeve		