

TWD1630P

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
3826321	1	Conversion kit		SN-2160022233. The rebuild kit includes 6 ea cylinder liner kit 3826320 and 6 ea connecting rod 1556319.
		Bulletin 47-05	47-05-EN	New Piston & Piston Rings
3826320	6	Cylinder liner kit		SN2160022234-
		Bulletin 47-05	47-05-EN	New Piston & Piston Rings
			3276	
	6	• Cylinder liner		
	6	• Piston		
1556200	6	• Piston pin		SN-2160022233
1556401	6	• Piston pin		SN2160022234-
914532	12	• Snap ring		
270935	6	• Sealing ring kit		
1543507	6	• • Sealing ring		
	6	• • Sealing ring		
	18	• • Sealing ring		
3826935	6	• Piston ring kit		SN-2160022233
876831	6	• Piston ring kit		SN2160022234-
		• Bulletin 47-05	47-05-EN	New Piston & Piston Rings
	6	• • Compression ring		
	6	• • Compression ring		
	6	• • Oil scraper ring		
270792	7	Main bearing kit	3276	STD D
270793	7	Main bearing kit		U.S=0,25mm
270794	7	Main bearing kit		U.S=0,51mm
270795	7	Main bearing kit		U.S=0,76mm
270929	1	Thrust washer kit	3276	STD D
270930	1	Thrust washer kit		O.S=0,10mm
270931	1	Thrust washer kit		O.S=0,20mm
270932	1	Thrust washer kit		0,30mm OVER SIZE
270796	6	Big end bearing kit	3276	STD D
270797	6	Big end bearing kit		U.S=0,25mm
270798	6	Big end bearing kit		U.S=0,51mm
270799	6	Big end bearing kit		U.S=0,76mm
271085	6	Gasket kit, cylinder head	3275	
1543576	6	• Sealing ring		
1543566	12	• Sealing ring		
1543580	12	• Sealing ring		
276836	6	Copper sleeve kit, fuel injector	3275	
1543223	6	• Spray sleeve		
1543225	6	• Sealing ring		
1543606	6	• Ring		
1543574	6	• O-ring		
276150	1	Overhaul kit, oil pump	404	FOR 1556177
	1	• Shaftwith gear		
	1	• Shaftwith gear		
1543531	4	• Bushing		
276871	1	Repair kit, oil pump	3285	FOR 1556730
	1	• Shaftwith gear		
	1	• Shaftwith gear		
	2	• Bushing		
876171	1	Gasket kit, induction manifold	426	
3979052	2	• Gasket		
469668	2	• O-ring		

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469662	1	• Gasket		
949332	2	• O-ring		
848163	3	• Gasket		
469982	1	• Sealing ring		
876172	1	Gasket kit, exhaust manifold	424	
1543172	6	• Sealing ring, intake		
470323	4	• Sealing ring, exhaust		
1543858	6	• Gasket, exhaust		
876715	1	Gasket kit, turbo	1458	
420641	1	• Gasket		
424618	2	• Gasket		
469508	1	• Sealing ring		
3825197	1	• Sealing ring		
864859	1	• Gasket		
945512	1	• O-ring		
947624	1	• Gasket		
1542783	1	• Sealing ring		
1543360	1	• Gasket		
1697975	1	Repair kit, turbo	3509	
	10	• Lock washer		
	4	• Lock ring		
	2	• Bearing		
	1	• Lock ring		
	1	• O-ring		
	1	• Sleeve		
	1	• Bearing		
	1	• Lock ring		
	1	• Nut		
276636	1	Overhaul kit, water pump	413 1891	FOR 1543380, FOR 1556330
1675920	1	• Shaft		
958811	1	• Sealing ring		
184744	1	• Ball bearing		
184743	1	• Roller bearing		
914537	1	• Lock ring		
1676432	1	• Sealing ring		
1543188	1	• Screw		
968784	3	• Set screw		
925096	1	• O-ring		
1543908	1	• Sealing ring		
925266	1	• O-ring		
1556331	1	• Impeller		
876716	1	Gasket kit, decarbonizing		
947620	19	• Gasket		
1543574	6	• O-ring		
1543581	6	• Gasket		
1543582	6	• Damping ring		
1543751	6	• Sealing ring		
876170	1	Gasket kit, reconditioning		
1543566	16	• Sealing ring		
1543576	8	• Sealing ring		
1546221	1	• Sealing ring		
469606	7	• Sealing ring		
968971	1	• O-ring		
1543560	1	• Gasket		
471321	1	• Sealing ring		
940096	1	• Gasket		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
975610	2	• O-ring		
468094	1	• Sealing ring		
947624	5	• Gasket		
955974	6	• O-ring		
18813	1	• Gasket		
468947	1	• Sealing ring		
864775	1	• Gasket		
421158	1	• Sealing ring		
1543578	1	• Sealing ring		
949659	1	• O-ring		
955981	6	• O-ring		
1543576	2	• Sealing ring		
1543572	9	• Sealing ring		
969011	20	• Gasket		
947620	2	• Gasket		
947281	2	• Gasket		
925096	1	• O-ring		
925266	1	• O-ring		
1543573	1	• Sealing ring		
1543577	11	• Sealing ring		
1543579	3	• Sealing ring		
1543580	14	• Sealing ring		
1543172	1	• Sealing ring		
1544710	2	• Sealing ring		
1544410	2	• Sealing ring		
925255	1	• O-ring		
469846	1	• Sealing ring		
957178	1	• Gasket		