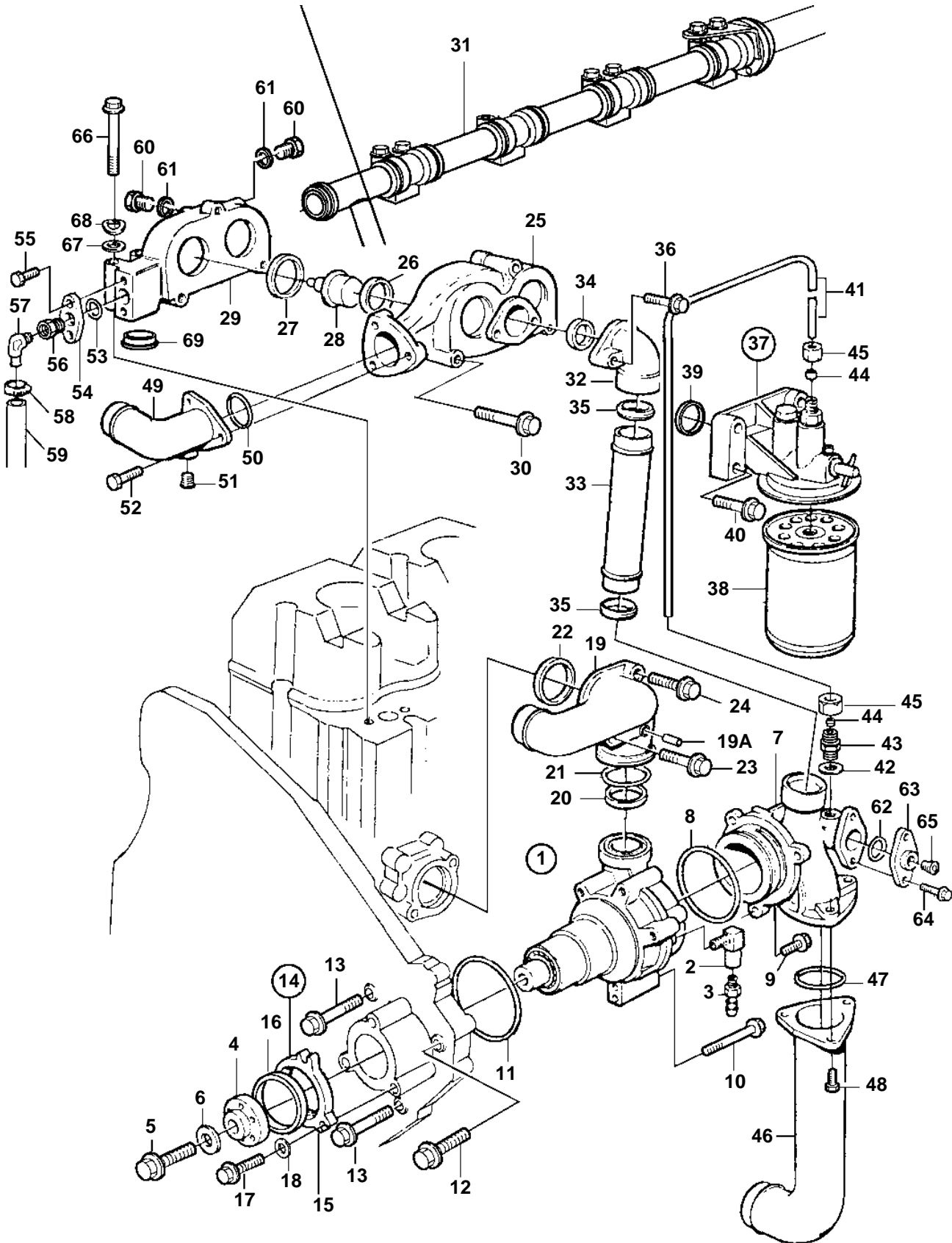


TAD1630G, TAD1630GE, TAD1631G, TAD1631GE



TAD1630G, TAD1630GE, TAD1631G, TAD1631GE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1556330	1	Water pump		REPL BY8149980. Replaced by 8149980.
				1891	
	8149980	1	Circulation pump		SN216002995-
	3803305	1	Circ. pump, exch		Exchange unit
			Comps. not spec.		
2	1543847	1	Nipple		
3	947893	1	Drain cock		
4	1543891	1	Hub		
5	471555	1	Screw		
6	1543923	1	Washer		
7	1556080	1	Rear section		
8	925096	1	O-ring		
9	945444	3	Flange screw		
10	969189	2	Flange screw		
11	925266	1	O-ring		
12	965223	1	Flange screw		L=75mm
13	947790	2	Flange screw		L=80mm
14		1	Retainer		
15	1543539	1	· Retainer		
16	1543908	1	· Sealing ring		
17	946470	3	Flange screw		
18	955894	3	Washer		
19	866131	1	Pipe		(1556063). Replaced by 1ea pipe 866131 and 1ea 180759.
19A	981749	1	Plug		
20	1556397	1	Sealing ring		
21	1556412	1	Ring		
22	1556389	1	Sealing ring		
23	969189	1	Flange screw		
24	945444	1	Flange screw		
25	1556987	1	Thermostat housing		(1548566)
26	1544710	2	Sealing ring		
27	1544410	2	Sealing ring		
28	8149186	2	Thermostat		86°C
29	862141	1	Rear section		
30	965184	3	Screw		
31		1	Collecting pipe	3967	
32	1556081	1	Connection pipe		
33	1556082	1	Tube		
34	1543580	1	Sealing ring		
35	1543572	2	Sealing ring		
36	973924	2	Flange screw		
37		1	Bracketfor cooling water filter		
				417	
38	1699830	1	Coolant filter		(1661964)
39	469846	1	Sealing ring		
40	946671	4	Flange screw		
41	1556088	1	Tube		
42	969011	1	Gasket		
43	941754	1	Nipple		
44	956969	2	Ferrule		
45	956983	2	Nut		
46	849739	1	Coolant pipe		
47	925255	1	O-ring		
48	945444	3	Flange screw		
49	3831098	1	Connection pipe		(862103)
50	925255	1	O-ring		
51	479977	1	Plug		(952077)
52	945444	3	Flange screw		
53	469482	1	O-ring		
54	471705	1	Flange		
55	946173	2	Flange screw		
56	479954	1	Nipple		(190130)
57	942758	1	Nipple		

TAD1630G, TAD1630GE, TAD1631G, TAD1631GE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
58	943470	2	Hose clamp		
59	943366	X	Hose		L = 950mm FOR TAD1630G
	943366	X	Hose		L = 900mm FOR TAD1631G
60	960632	2	Plug		
61	11998	2	Gasket		
62	1543577	1	Sealing ring		
63	849649	1	Flange		
64	945444	2	Flange screw		
65	479977	1	Plug		(952077)
66	100222	3	Screw		
67	191172	3	Washer		
68	941907	3	Spring washer		
69	1543566	3	Sealing ring		