

TAD1241VE, TAD1242VE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3586770	6	Cylinder liner kit		
	914530	12	Lock ring		
	270950	6	Sealing ring kit		
	3155115	6	Piston pin		
	3840819	6	Piston ring kit		
		6	Cylinder liner		
		6	Piston		
	270950	6	Sealing ring kit		
		12	· Sealing ring		
		6	· Sealing ring		
	3840819	6	Piston ring kit		
		6	· Piston ring		
		6	· Compression ring		
		6	· Piston ring		
		6	· Oil scraper ring		
	276134	6	Big end bearing kit	4524	STD
	276135	6	Big end bearing kit		U.S=0.25mm
	276136	6	Big end bearing kit		U.S=0.50mm
	276137	6	Big end bearing kit		U.S=0.75mm
	276334	6	Big end bearing kit		U.S=1.00mm
	276349	6	Big end bearing kit		U.S=1.25mm
	20530916	7	Main bearing kit	4524	STD
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	20578624	7	Main bearing kit		U.S=0.25mm
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	20578625	7	Main bearing kit		U.S=0,50mm
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	20578626	7	Main bearing kit		U.S=0.75mm
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	20578627	7	Main bearing kit		U.S=1.00mm
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	3093651	1	Thrust washer kit	4524	STD
	3093652	1	Thrust washer kit		O.S=00,1mm
	3093653	1	Thrust washer kit		O.S=0,2mm
	20503200	1	Bearing shell kit, camshaft, front	4541	
		2	· Bearing shell		
	276630	1	Bearing shell kit, camshaft	4541	
		2	· Bearing shell		
	3099100	1	Gasket kit, cylinder head		
		1	· Gasket		
		18	· · Sealing ring		For 26mm holes. Color black.
		4	· · Sealing ring		For 16mm holes. Color violet.
	3830718	1	De-carbonizing kit		
	859171	24	· Valve stem seal		
	949659	12	· O-ring		
	1675841	1	· Gasket		
	20536487	6	· O-ring		(3165747)
	8170116	1	· Sealing strip		
	3832968	1	Gasket kit		Inlet/exhaust manifold, thermostat housing.

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1	477314	2	• Gasket		
	8170959	6	• Gasket		
	8170515	1	• Gasket		
	8170519	1	• Gasket		
	1544710	1	• Sealing ring		
	1547254	4	• Sealing ring		
	8170514	1	• Gasket		
	8149301	1	• Gasket		
	3832969	1	Gasket kit connection, turbo		
	420643	1	• Gasket		
	469601	1	• Sealing ring		
	20784537	1	• Gasket	(470939)	
	1547255	1	• Sealing ring		
	1542781	1	• Sealing ring		
	3835499	1	Repair kit, turbo		
	3835500	1	• O-ring		O-ring mounted between turbine housing and compressor housing.
		1	• O-ring		
		1	• O-ring		
		2	• Bearing bushing		
		4	• Lock ring		
		1	• Piston ring		
		1	• Piston ring		
		1	• Thrust bearing		
		1	• Nut, shaft		
		6	• Screw		
		1	• Sealing ring		
	276940	1	Repair kit, fuel injector		
	276948	1	O-ring, set	(276935)	
	3832970	1	Gasket kit, reconditioning		
	18677	2	• Gasket		
	947627	10	• Gasket		
	1547255	1	• Sealing ring		
	20712545	1	• Gasket		
	11996	16	• Gasket		
	1547252	2	• Sealing ring		
	975664	1	• O-ring		
	85108352	1	• Sealing ring	(1543896)	
	421158	1	• Sealing ring		
	967344	1	• O-ring		
	20489341	1	• Sealing strip		
	20714247	1	• Sealing strip		
	20555696	3	• Sealing ring	(421629)	
	949736	1	• O-ring		
	948981	3	• O-ring		
	948888	1	• O-ring		
	1546480	1	• Sealing ring		
	967344	1	• O-ring		
	945512	1	• O-ring		
	3832863	1	• Sealing ring		
	3832906	1	• O-ring		
	3827530	1	• Sealing ring		
	20532272	1	• Sealing strip		
	18813	3	• Gasket		
	468947	2	• Sealing ring		
	8170558	1	• Sealing ring		
	469846	2	• Sealing ring		
	948610	2	• O-ring		

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1	465784	1	· Sealing ring		
	1677370	2	· Sealing ring		
	925054	1	· O-ring		
	949659	3	· O-ring		
	469846	1	· Sealing ring		
	11998	4	· Gasket		
	8170534	1	· Gasket		
	11994	1	· Gasket		
	20551483	2	· Sealing ring		
	3964833	1	· Gasket		
	976971	1	· O-ring		
	1526474	1	· O-ring		
	947622	1	· Gasket		
	969011	6	· Gasket		
	947620	2	· Gasket		
	957173	1	· Gasket		
	3165097	1	· Sealing ring		
	948980	1	· O-ring		
	949016	1	· Gasket		
	1547254	2	· Sealing ring		
	8170514	1	· Gasket		
	925255	1	· O-ring		
	471708	1	· Sealing ring		
	3832779	1	· Gasket		
	3832606	1	· O-ring		
	949656	2	· O-ring		
	975632	1	· O-ring		
	968559	2	· O-ring		
	8192235	1	· Rubber moulding		
	949329	1	· Gasket		
	421723	1	· Rubber seal		
	20365079	1	· Gasket		
	925256	1	· O-ring		
	948884	2	· Washer		
	977937	2	· Gasket		
	944126	2	· O-ring		