

TWD1240VE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3586771	6	Cylinder liner kit	4524	
	914530	12	· Lock ring		
	270950	6	· Sealing ring kit		
	3155115	6	· Piston pin		
	3840819	6	· Piston ring kit		
		6	· Cylinder liner		
		6	· Piston		
	270950	6	Sealing ring kit		
		12	· Sealing ring		
		6	· Sealing ring		
	3840819	6	Piston ring kit		
		6	· Piston ring		
		6	· Compression ring		
		6	· Piston ring		
		6	· Oil scraper ring		
	276134	6	Big end bearing kit	4524	STD
	276135	6	Big end bearing kit		U.S=0.25mm
	276136	6	Big end bearing kit		U.S=0.50mm
	276137	6	Big end bearing kit		U.S=0.75mm
	276334	6	Big end bearing kit		U.S=1.00mm
	276349	6	Big end bearing kit		U.S=1.25mm
	20530916	7	Main bearing kit	4524	STD
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	20578624	7	Main bearing kit		U.S=0.25mm
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	20578625	7	Main bearing kit		U.S=0,50mm
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	20578626	7	Main bearing kit		U.S=0.75mm
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	20578627	7	Main bearing kit		U.S=1.00mm
		7	· Bearing shell, upper		
		7	· Bearing shell, lower		
	3093651	1	Thrust washer kit	4524	STD
	3093652	1	Thrust washer kit		O.S=00,1mm
	3093653	1	Thrust washer kit		O.S=0,2mm
	20503200	1	Bearing shell kit, camshaft, front	4541	
		2	· Bearing shell		
	276630	1	Bearing shell kit, camshaft	4541	
		2	· Bearing shell		
	3099100	1	Gasket kit, cylinder head		
		1	· Gasket		
	1547152	18	· · Sealing ring		For 26mm holes. Color black.
		4	· · Sealing ring		For 16mm holes. Color violet.
	3830718	1	De-carbonizing kit		
	859171	24	· Valve stem seal		
	949659	12	· O-ring		
	1675841	1	· Gasket		
	20536487	6	· O-ring	(3165747)	
	8170116	1	· Sealing strip		

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1					
	3832678	1	Gasket kit		Inlet/exhaust manifold, charge air cooler, therm.housing.
	471708	1	• Sealing ring		
	8170959	6	• Gasket		
	3832779	1	• Gasket		
	949332	2	• O-ring		
	862637	2	• Gasket		
	11030751	2	• Sealing ring		
	425695	2	• O-ring		
	3979052	2	• Gasket		
	3825051	1	• Sealing ring		
	3832606	1	• O-ring		
	8170519	1	• Gasket		
	1544710	1	• Sealing ring		
	1547254	2	• Sealing ring		
	8170514	1	• Gasket		
	8149301	1	• Gasket		
	3832969	1	Gasket kit, connection, turbo		
	20784537	1	• Gasket	(470939)	
	1542781	1	• Sealing ring		
	420643	1	• Gasket		
	469601	1	• Sealing ring		
	1547255	1	• Sealing ring		
	3835499	1	Repair kit, turbo		
	3835500	1	• O-ring		O-ring mounted between turbine housing and compressor housing.
		1	• O-ring		
		1	• O-ring		
		2	• Bearing bushing		
		4	• Lock ring		
		1	• Piston ring		
		1	• Piston ring		
		1	• Thrust bearing		
		1	• Nut, shaft		
		6	• Screw		
		1	• Sealing ring		
	276940	1	Repair kit, fuel injector		
	276948	1	O-ring, set	(276935)	
	11990043	1	Repair kit		Extra circulation pump for charge air cooler.
	11030740	1	• Impeller		
	11030743	1	• Shaft		
	1675763	1	• Ball bearing		
	1676432	1	• Sealing ring		
	925262	1	• O-ring		
	949053	1	• Protecting plate		