

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275059	6	Cylinder liner kit	10A-0250	
275730	6	Sealing ring kit	10A-0250	
275321	6	Piston ring kit	10A-0250	
270105	6	Big end bearing kit		STD D
270106	6	Big end bearing kit		0.25 MM U.S
270107	6	Big end bearing kit		0.50 MM U.S
270108	6	Big end bearing kit		0.75 MM U.S
270449	6	Main bearing kit		STD D
270450	6	Main bearing kit		0.25 MM U.S
270451	6	Main bearing kit		0.50 MM U.S
270452	6	Main bearing kit		0.75 MM U.S
276791	1	Thrust washer kit		STD D
276792	1	Thrust washer kit		0.1 MM O.S
276793	1	Thrust washer kit		0.2 MM O.S
423288	1	Thrust washer		(276794) 0.3 MM OVER SIZE
275548	6	Gasket kit, CYLINDER HEAD	10A-0250	
275598	1	• Gasket kit, INDUCTION- AND EXHAUST MANIFOLD	10A-0250	
275529	1	Gasket kit, TURBO		
411710	1	• Gasket, EXHAUST PIPE		
417378	1	• Gasket, TURBO		
417381	1	• Gasket, TURBO		
417381	1	• Gasket, TURBO		
422075	1	• Gasket, FLANGE		
423336	1	• Gasket, FLANGE		
875461	1	Repair kit, WATER PUMP 822330		
1542870	1	• Ball bearing		
70913	1	• Deflector		
181538	1	• Ball bearing		
181670	1	• Ball bearing		
1545283	1	• Sealing ring		(1542833)
421306	1	• Wear ring		
423351	1	• Gasket		
423352	1	• Gasket		
823484	1	• Shaft		
914462	1	• Lock ring		
951969	1	• Pin		
423138	1	• Gasket		
422171	1	• Gasket		
1542871	1	• Spacer sleeve		
275731	1	Repair kit, OIL PUMP	10A-0250	

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
843424	1	Repair kit, TURBO 843595		
417727	4	• Lock ring		
417378	1	• Gasket		
417381	1	• Gasket		
417382	1	• Gasket		
	2	• PISTON RING		
422360	1	• Lock ring		
	2	• BEARING BUSHING		
	1	• PISTON RING		
	1	• SPLASH PLATE		
	1	• RUBBER RING		
	1	• THRUST BEARING		
	1	• SLEEVE		
273517	1	Gasket kit, STARTER 870998		
	1	• RUBBER RING		D = 105 MM
	1	• RUBBER RING		D = 88 MM
	1	• RUBBER RING		D = 80 MM
	1	• PLUG		
	1	• RUBBER RING		D = 23 MM
	2	• RUBBER RING		D = 15 MM
	1	• RUBBER RING		D = 8 MM
	1	• GASKET		D = 13.5 MM
	10	• GASKET		D = 11 MM
275554	1	Gasket kit, DECARBONIZING	10A-0300	
275555	1	Gasket kit, RECONDITION	10A-0300	
272665	1	Repair kit, AIR COMPRESSOR		AQ140A EXCL USA MO7264/XXXX-. AQ120B EXCL USA MO904/XXXX-. AQ140A USA MO1401/XXXX-. AQ120B USA MO1706/XXXX-.
1695152	1	• Gasket		(1518352)
1518373	1	• Gasket		
1518375	1	• Gasket		
	2	• VALVE SPRING		
	2	• VALVE PLATE		
	2	• PISTON		
	2	• O-RING		
	1	• SPRING		
1518683	2			
1518688	2			
1518689	2			
846179	1	, CONTROL VALVE 844276		FORGED PISTONS.

