

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275059	6	Cylinder liner kit	10A-0250	
275730	6	Sealing ring kit	10A-0250	
275321	6	Piston ring kit	10A-0250	
270105	6	Big end bearing kit		STD D
270106	6	Big end bearing kit		0.25 MM U.S
270107	6	Big end bearing kit		0.50 MM U.S
270108	6	Big end bearing kit		0.75 MM U.S
270449	6	Main bearing kit		STD D
270450	6	Main bearing kit		0.25 MM U.S
270451	6	Main bearing kit		0.50 MM U.S
270452	6	Main bearing kit		0.75 MM U.S
276791	1	Thrust washer kit		STD D
276792	1	Thrust washer kit		0.1 MM O.S
276793	1	Thrust washer kit		0.2 MM O.S
423288	1	Thrust washer		(276794) 0.3 MM OVER SIZE
275548	6	Gasket kit, CYLINDER HEAD	10A-0250	
275598	1	Gasket kit, INDUCTION- AND EXHAUST MANIFOLD	10A-0250	
275615	1	Repair kit, WATER PUMP 468250, 468937,470232	10A-0250	
275731	1	Repair kit, OIL PUMP	10A-0250	
273626	1	Repair kit, TURBO 846634		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275620	1	Gear set, TIMING GEAR COVER		
470265	1	• Gear, WATER PUMP		(470216)
		• Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
470215	1	• Pin, IDLER GEAR		
470226	1	• Idler gear		