



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	422622	1	Timing gear casing		
2	941510	1	• Pin		
3	941511	1	• Pin		
4	943681	1	Plug		
5	925059	1	O-ring	IK	
6	468557	1	Gasket	IK	
7	941939	4	Screw		
8	955537	1	Screw		
9	941572	5	Lock washer		
10	423080	1	Crankshaft gear	02A-1000	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
11	422253	1	Woodruff key		
12	423177	1	Oil deflector		
13	467463	1	Bearing spindle		
14	467461	1	Drive		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
15	467529	1	Thrust washer		
15A	467528	1	Bearing shield		
16	942180	3	Washer		MO-11390/XXXXX
17	422316	3	Screw		
	468738	3	Screw		MO28248/XXXXX
18	423079	1	Gear	02A-0825	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
19	950588	1	Pin		
20	467055	3	Washer		
21	467052	1	Lock washer		
22	940128	3	Screw		
23	423079	1	Gear		SEE GROUP 2C
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
24	422047	1	Gear	02A-1450	
25	423087	1	Gear	02A-2000	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
26	420183	2	Cover		
27	820751	1	Gasket	IK	
28	420213	1	Seal	IK	
29	940115	4	Screw		
30	942336	4	Spring washer		
31	823637	1	Cover		
32	941666	1	• Felt ring	IK	
33	837851	1	• Sealing ring	IK	
34	422626	1	Gasket	IK	
35	940162	10	Screw		
36	955538	2	Screw		
37	955541	3	Screw		L = 76 MM
	959799	1	Screw		L = 165 MM
	941358	1	Stud		L = 190 MM SEE GROUP 2B
38	955544	6	Screw		
39	942336	20	Spring washer		
40	420178	1	Cover		
41	413619	1	Gasket	IK	
42	955576	3	Screw		
43	941911	3	Spring washer		
44	925254	1	O-ring	IK	
45	955544	2	Screw		L = 102 MM
	940114	1	Screw		L = 22 MM
46	942336	3	Spring washer		
47	823111	1	Sealing cover		