



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	468202	1	Starter motor	24V
2	243702	1	· Field winding	
3	240448	1	· Isolation strap	
4	956224	8	· Screw	
5	243171	1	· Drive bearing	
6	243172	1	· · Gasket	
7	240453	1	· · Roller bearing	
8	241903	1	· · Washer	
9	240455	1	· · Bearing bushing	
10	240456	1	· Bearing housing	
11	955246	4	· Screw	
12	941905	4	· Spring washer	(955918)
13	240457	1	· Spacer washer	
14	244348	1	· Commutator bearing	
15	240481	1	· · Bearing bushing	
16	243089	1	· · Carbon brush set	
17	240478	4	· · Brush spring	
18	956075	2	· · Screw	
19	941905	2	· · Spring washer	(955918)
20	240479	1	· · Terminal screw	
21	243712	1	· · Screw	
22	243175	X	· · Isolation plate	TH = 0.3 MM
23	870856	1	· · Screw	
24	240458	1	· Rotor	
25	243091	1	· · Needle bearing	
26	243777	1		REPL BY 845108
27	243781	1	· · Thrust ring	
	243782	1	· · Washer	
28	243703	X	· · Adjusting washer	TH = 0,35 MM
	243704	X	· · Adjusting washer	TH = 0.40 MM
	244367	X	· · Adjusting washer	TH = 0.45 MM (243705)
	243706	X	· · Adjusting washer	TH = 0,50 MM
	244369	X	· · Adjusting washer	TH = 0.55 MM (243707)
	244370	X	· · Adjusting washer	TH = 0.60 MM (243708)
	244371	X	· · Adjusting washer	TH = 0.65 MM (243709)
29	243780	5	· · Disc	
30	243779	6		
31	243778	1	· · Clutch half	
32	243179	1	· · Stop ring	
33	241908	1	· · Lock ring	
34	243710	1	· Sealing ring	
35	273552	1	· Repair kit	
36	240470	1	· Spring	
37	240471	1	· Lock ring	
38	243180	1	· Start gear	
39	240473	1	· Key	
40	240474	1	· Lock washer	
41	955801	1	· Nut	
42	241901	1	· Bolt	L = 196 MM
	241902	3	· Screw	L = 245 MM
43	941906	2	· Spring washer	(955919)
44	955781	2	· Nut	
45	956094	2	· Screw	(243714)
46	241904	X	· Adjusting washer	TH = 0.2 MM
	240486	X	· Adjusting washer	TH = 0.3 MM
	240487	X	· Adjusting washer	TH = 0.5 MM
47	240496	1	· Protecting casing	
48	243713	2	· Bolt	
49	240498	2	· Washer	
50	870829	2	· Gasket	
51	72201	2	· Washer	
52	72225	2	· Gasket	
53	240488	1	· Actuator solenoid	
54	941907	2	· Spring washer	(955921)

REF	PART NO.	QTY	DESCRIPTION	NOTES
55	955294	2	· Screw	
56	906822	2	· Washer	
57	956074	3	· Screw	L = 8 MM
	956075	2	· Screw	L = 10 MM
58	240493	1	· Starter solenoid	
59	240494	X	· Adjusting washer	TH = 0.4 MM
	240495	X		TH = 0.8 MM
60	241000	1	· Connector kit	
61	241149	1	· Connector kit	
62	273517	1	· Gasket kit	