



**THERMOSTAT AND WATER PUMP WITH INSTALLATION COMPONENTS:  
TD120G**

**02B**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	468250	1	Water pump		REPL BY 468937
	468937	1			MO-62538/XXXXX
	470232	1	Water pump		MO62539/XXXXX-
2	468249	1	• Shaft	IK	
3	470265	1	• Gear		(470216). SPEC.9969, 867113.
			• Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
4	181286	1	• Ball bearing	IK	
5	468247	1	• Pin		
6	940100	4	• Screw		
7	468245	2	• Lock washer	IK	
8	468246	2	• Washer		
9		1	• HOUSING		
10	941906	4	• Spring washer	IK	
11	955513	4	• Screw		
12	469418	1	• Cover		(424032)
13	925262	1	• O-ring	IK	
14	468244	1	• Impeller	IK	
15	421306	1	• Wear ring	IK	
16	1545283	1	• Sealing ring	IK	(1542833)
17	70913	1	• Deflector	IK	
18	181670	1	• Ball bearing	IK	
19	958811	1	• Sealing ring	IK	
20	925257	1	O-ring	IK	
21	925254	2	O-ring	IK	
22	942338	3	Screw		(955542)
	955542	1	Screw		
22A	1542934	3	Sleeve		
23	955535	1	Screw		
24	942336	5	Spring washer		
25	940097	1	Washer		
26	468688	1	Thermostat housing		
27	844080	1	Temperature sensor		SEE GROUP 3
28	11996	1	Gasket		SEE GROUP 3
29	423352	1	Gasket	IK	
30	468360	1	Upper section		
31	959799	2	Screw		L = 165 MM
	959798	4	Screw		L = 152 MM
32	940097	6	Washer		
33	468635	1	Lower section		
34	423351	1	Gasket	IK	
35	955535	6	Screw		L = 32 MM
	955541	2	Screw		L = 76 MM
36	942336	7	Spring washer		
37	951973	2	Grooved pin		
38	1544297	3	Thermostat		76%Z9 (824200)
39	416033	3	Sealing ring	IK	
40	468608	1	Pulley		
41	181538	2	Ball bearing		
42	417638	1	Spacer sleeve		
43	914462	1	Lock ring		
44	952077	1	Plug		
45	475888	1	Anchorage		
46	843908	1	Flange		MO-49750/XXXXX
46A	845435	1	Connection pipe		MO49751/XXXXX-
46B	845422	1	Cap		MO49751/XXXXX-
46C	943475	1	Hose clamp		MO49751/XXXXX-
47	469477	1	O-ring		(424345)
48	955524	2	Screw		
49	941907	2	Spring washer		
50	952077	1	Plug		EARLY TYPE
51	476976	1	Hub		
52	955536	4	Screw		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
53	942336	4	Spring washer		
54	468858	1	Tube		
55	468463	3	· Gasket		
56	467366	3	· Plug		
57	423281	6	Sealing ring	IK	
58	955525	12	Screw		
59	941907	12	Spring washer		
60	470464	1	Hose		(468216)
61	943480	2	Clamp		
62	844947	1	Connection pipe	02B-0700	
63	925092	1	O-ring		
64	940135	3	Screw		
65	941907	3	Spring washer		
66	961654	1	Nipple		
67	952077	1	Plug		
68	955536	2	Screw		SEE GROUP 2A
69	942336	2	Spring washer		SEE GROUP 2A
70			BELT TRANSMISSION AND AUTOMATIC BELT TENSIONER		MO XXXXX/36989-
				02B-0550	
	275615	1	Repair kit, WATER PUMP		