



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275638	6	Cylinder liner kit		
2		6	· Cylinder liner		
3		6	· Piston		
4	8194539	6	· Piston pin		
5	417466	12	· Lock ring		
6	271157	6	· Sealing ring kit		
7		6	· · Sealing ring		
8		6	· · Sealing ring		
9		6	· · Sealing ring		
10	275084	6	· Piston ring kit		
11		6	· · Compression ring		
12		6	· · Compression ring		
13		6	· · Oil scraper ring		
14	3826010	1	Crankshaft		CLASSIFIED
15	422253	1	· Woodruff key		
16	978130	6	· Plug		
17	423080	1	· Crankshaft gear · Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
18	846731	6	Connecting rod		CLASSIFIED
19	1545302	6	· Bushing		
20	1545479	12	· Screw		
21	270124	6	Big end bearing kit		STD D
	270125	6	Big end bearing kit		0,25mmU.S
	270126	6	Big end bearing kit		0,50mm UNDER SIZE
	270127	6	Big end bearing kit		U.S=0,75mm
	270128	6	Big end bearing kit		U.S=1,00mm
	270129	6	Big end bearing kit		U.S=1,25mm
22	270438	7	Main bearing kit		STD D
	270439	7	Main bearing kit		0,25mmU.S
	270440	7	Main bearing kit		0,50mm UNDER SIZE
	270441	7	Main bearing kit		U.S=0,75mm
	270442	7	Main bearing kit		U.S=1,00mm
	270443	7	Main bearing kit		U.S=1,25mm
23	276758	1	Thrust washer kit		STD D
	276759	1	Thrust washer kit		O.S=0,10mm
	276760	1	Thrust washer kit		O.S=0,20mm
	276761	1	Thrust washer kit		O.S=0,30mm
24		7	Main bearing cap		
25	425439	1	Hub		
26	422124	1	Washer		
27	941494	1	Screw		
28	424525	1	Vibration damper		
29	425050	1	Thrust ring		
30	956601	6	Screw		
31	422619	X	Shim		TH=0,20mm
	422620	X	Shim		TH = 0,30mm
	422621	X	Shim		TH = 0,50mm
32		1	Flywheel	3742	
34		1	Flywheel	3742	
35	1161231	X	Sealant		
	1161277	X	Sealant		