

TD730VE, TWD731VE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	276900	6	Cylinder liner kit		
2		6	· Cylinder liner		
3	271159	6	· Sealing ring kit		
4	276037	6	· Piston ring kit		
5		6	· Piston		
6	3978589	6	· Piston pin		
7	914525	12	· Lock ring		
8	3978758	X	Shim		TH = 0,12mm, Use only when repairing.
	3978759	X	Shim		Use only when repairing., TH=0,20mm
	3978760	X	Shim		TH = 0,30mm, Use only when repairing.
	3978761	X	Shim		TH = 0,50mm, Use only when repairing.
9	864936	6	Connecting rod		
10	465815	12	· Screw		
11	471364	6	· Bushing		
12	24424609	1	Crankshaft		(3137693)
12A	950677	1	· Pin		
13	422253	1	· Woodruff key		
14	471528	1	Gear		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
15	465779	1	Hub		
16	420124	1	Washer		
17	470366	1	Screw		
18	3825339	1	Pulley		
	888019	1	Pulley		For twin alternators.
19	4772117	1	Pulley		
20	471529	8	Screw		
21	270115	6	Big end bearing kit		STD
	270116	6	Big end bearing kit		U.S=0,25mm
	270117	6	Big end bearing kit		U.S=0,50mm
	270118	6	Big end bearing kit		U.S=0,76mm
	270119	6	Big end bearing kit		U.S=1,01mm
	270120	6	Big end bearing kit		U.S=1,27mm
22	276894	7	Main bearing kit		STD
	276895	7	Main bearing kit		U.S=0,25mm
	276896	7	Main bearing kit		U.S=0,50mm
	276897	7	Main bearing kit		U.S=0,76mm
	276898	7	Main bearing kit		U.S=1,01mm
		7	Main bearing kit		U.S=1,27mm
23	276890	1	Thrust washer kit		STD
	276891	1	Thrust washer kit		O.S=0,10mm
	276892	1	Thrust washer kit		O.S=0,20mm
	276893	1	Thrust washer kit		O.S=0,30mm
24		1	Flywheel	3161	