

PART NO.	QTY	DESCRIPTION	NOTES
275054	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
421033	6	• Piston pin	
914525	12	• Lock ring	
275735	6	• Sealing ring kit	
275375	6	• Piston ring kit	(275312)
275735	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
275375	6	Piston ring kit	(275312)
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	12	• OIL RING	
270115	6	Big end bearing kit	STD
270116	6	Big end bearing kit	0,25 MM U.S
270117	6	Big end bearing kit	0,50 MM U.S
270118	6	Big end bearing kit	0,75 MM U.S
270119	6	Big end bearing kit	1,00 MM U.S
270120	6	Big end bearing kit	1,25 MM U.S
270432	7	Main bearing kit	STD
270433	7	Main bearing kit	0,25 MM U.S
270434	7	Main bearing kit	0,50 MM U.S
270435	7	Main bearing kit	0,75 MM U.S
270436	7	Main bearing kit	1,00 MM U.S
270437	7	Main bearing kit	1,25 MM U.S
276754	1	Thrust washer kit	STD
276755	1	Thrust washer kit	0,1 MM O.S
276756	1	Thrust washer kit	0,2 MM O.S
276757	1	Thrust washer kit	0,3 MM O.S
275450	1	Gasket kit, GASKET KIT IND AND EXH MANIFOLD	
466436	2	• Gasket • CONNECTION PIPE	
421071	2	• Gasket, GASKET MANIFOLD	
471344	4	• Gasket, GASKET MANIFOLD	(421305)
421403	2	• Gasket, GASKET MANIFOLD	
957171	1	• Gasket • PLUG	
875770	1	Gasket kit, GASKET KIT CHARGE AIR COOLER	
845515	2	• Gasket • HOUSING	
846898	1	• Gasket • COVER	
846897	2	• Gasket • FLANGE	
925057	2	• Rubber ring • FLANGE	