



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275054	6	Cylinder liner kit		
2	275735	6	· Sealing ring kit		(275737)
3	275375	6	· Piston ring kit		(275312)
4	421033	6	· Piston pin		STD D
	421300	6	· Piston pin		0.05 MM O.S
	421302	6	· Piston pin		0.20 MM O.S
5	914525	12	· Lock ring		
6	843678	6	Connecting rod		
7	131205	6	· Pin		
8	471364	6	· Bushing		
9	420126	12	· Screw		
10	847998	1	Crankshaft		(842376)
11	422253	1	· Woodruff key	02A-0950	
12	421080	1	Crankshaft gear	02A-0950	
13	420172	1	Oil deflector	02A-0950	
14	836304	1	Hub		
15	420124	1	Washer		
16	417464	1	Screw		
17	421414	1	Vibration damper		
	471174	1			(471043). MAFI SPEC.867578.
18	844592	1	Pulley		4-GROOVE
	466493	1	Pulley		MAFI SPEC.867578.
19	941909	8	Spring washer		
19A	940160	6	Screw		L = 38 MM
	955552	8	Screw		MAFI SPEC.867578.
20	270115	6	Big end bearing kit		STD D
	270116	6	Big end bearing kit		0.25 MM U.S
	270117	6	Big end bearing kit		0.50 MM U.S
	270118	6	Big end bearing kit		0.75 MM U.S
	270119	6	Big end bearing kit		1.00 MM U.S
	270120	6	Big end bearing kit		1.25 MM U.S
21		7	BEARING CAP	02A-0400	
22	270432	7	Main bearing kit		STD D
	270433	7	Main bearing kit		0.25 MM U.S
	270434	7	Main bearing kit		0.50 MM U.S
	270435	7	Main bearing kit		0.75 MM U.S
	270436	7	Main bearing kit		1.00 MM U.S
	270437	7	Main bearing kit		1.25 MM U.S
23	276754	1	Thrust washer kit		STD D
	276755	1	Thrust washer kit		0.1 MM O.S
	276756	1	Thrust washer kit		0.2 MM O.S
	276757	1	Thrust washer kit		0.3 MM O.S
24	848340	1	Flywheel		STD (842704). MO84522/XXXX-MO84530.MO84652/XXXXX-.ENGINE WITHOUT AIR STARTING MOTOR.
24	814731	1	Flywheel		ENGINE WITH CLARK CONVERTER C-272,C-273.
	821299	1	Flywheel		FOR ENGINE WITH GEAR BOX WITHOUT DISTANCE CONTROL.
	823749	1	Flywheel		TD70G, ALLISON CONVERTER.
24	844667	1	Flywheel		TD70G SPEC. 867481 ALT.
	845247	1	Flywheel		MAFI SPEC.867578.
		1	FLYWHEEL ALLISON MT643	02A-0575	
25	420067	1	· Gear ring		MO84522/XXXX-MO84530.MO84652/XXXXX-.ENGINE WITHOUT AIR STARTING MOTOR.

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
25	420314	1	· Gear ring		
26	950677	1	Pin		
27	947527	6	Screw		L = 32 MM
	941570	6	Screw		L = 38 MM. FOR ENGINE WITH GEAR BOX WITHOUT DISTANCE CONTROL.. TD70G, ALLISON CONVERTER.
28	181335	1	Ball bearing		FOR ENGINE WITH GEAR BOX WITHOUT DISTANCE CONTROL.. FOR ENGINE WITH DISTANCE CONTROLLED GEAR BOX.
29	466050	1	Lock washer		(421081). FOR ENGINE WITH GEAR BOX WITHOUT DISTANCE CONTROL.. FOR ENGINE WITH DISTANCE CONTROLLED GEAR BOX.
	466050	1	Lock washer		MAFI SPEC.867578.
30	466878	X	Adjusting washer		TH = 0.12 MM
	466114	X	Adjusting washer		TH = 0.20 MM
	466183	X	Adjusting washer		TH = 0.30 MM
	466184	X	Adjusting washer		TH = 0.50 MM