

TWD730ME, TWD731ME

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	275641	6	Cylinder liner kit	
		6	· Cylinder liner	
		6	· Piston	
	3978589	6	· Piston pin	
	914525	12	· Lock ring	
	271159	6	· Sealing ring kit	
	276037	6	· Piston ring kit	
	271159	6	Sealing ring kit	
		6	· Sealing ring	
		6	· Sealing ring	
		12	· Sealing ring	
	276037	6	Piston ring kit	
		6	· Compression ring	
		6	· Compression ring	
		6	· Ring	
		6	· Expanding ring	
	270115	6	Big end bearing kit	STD
	270116	6	Big end bearing kit	U.S=0,25mm
	270117	6	Big end bearing kit	U.S=0,51mm
	270118	6	Big end bearing kit	U.S=0,76mm
	270119	6	Big end bearing kit	U.S=1,01mm
	270120	6	Big end bearing kit	U.S=1,27mm
	270432	7	Main bearing kit	STD
	270433	7	Main bearing kit	U.S=0,25mm
	270434	7	Main bearing kit	U.S=0,51mm
		7	Main bearing kit	U.S=0,76mm
	270436	7	Main bearing kit	U.S=1,01mm
	270437	7	Main bearing kit	U.S=1,27mm
	276754	1	Thrust washer kit	STD
	276755	1	Thrust washer kit	O.S=0,10mm
	276756	1	Thrust washer kit	O.S=0,20mm
	276757	1	Thrust washer kit	O.S=0,30mm
	876065	1	Gasket kit, exhaust manifold	
	471650	6	· Gasket	
	1545109	6	· Sealing ring	
	876325	1	Gasket kit, induction manifold	
	3829433	2	· Gasket	
	862620	1	· Gasket	
	957171	2	· Gasket	
	276816	2	Gasket kit, cylinder head	(275779)
	465784	12	· Sealing ring	
	422413	2	· Sealing ring	
	466421	16	· Sealing ring	
	276152	1	Overhaul kit, oil pump	FOR 477547
	470347	4	· Bushing	
		1	· Shaft, with gear	
		1	· Shaft, with gear	
	11702289	1	Overhaul kit, oil pump	FOR 11030633
	276835	1	Overhaul kit, water pump	(276054)
		1	· Shaft	
	421549	1	· · Shaft	
	471499	1	· · Ball bearing	
	1676432	1	· Sealing ring	
	468249	1	· Shaft	
	958811	1	· Sealing ring	
	471493	1	· Lock ring	
	471495	1	· Lock spring	
	471497	1	· O-ring	
	925095	1	· O-ring	
	477059	1	· O-ring	
	469982	4	· Sealing ring	
	975673	1	· O-ring	
	471626	1	· Sealing ring	

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REF	PART NO.	QTY	DESCRIPTION	NOTES
1	471637	1	• Sealing ring	
	471708	1	• Sealing ring	
	1674237	1	• Cover	
	1675808	1	• Impeller	
	876565	1	Gasket kit, turbo	
	420618	1	• Gasket	
	420641	1	• Gasket	
	420642	1	• Gasket	
	420643	1	• Gasket	
	424628	1	• Gasket	
	471626	1	• Sealing ring	
	275949	1	Repair kit, turbo	
		1	• Sealing ring	
		4	• Screw	
		1	• Piston ring	
	275949	1	Repair kit, turbo	
		3	• Screw	
		1	• Thrust bearing	
		4	• Snap ring	
		2	• Bearing	
		1	• Piston ring	
		4	• Screw	
		2	• Lock washer	
		6	• Screw	
		6	• Lock washer	
		2	• Lock washer	
	876311	1	Gasket kit, intercooler	
	876311	1	Gasket kit, intercooler	
	845515	2	• Gasket	
	862620	1	• Gasket	
	862619	2	• Gasket	
	925057	2	• Rubber ring	
	876652	1	Gasket kit, additional decarbonizing	
	471856	9	Sealing ring	
	471520	2	Gasket	
	477449	12	Valve cap	
	469456	12	Protecting ring	
	859171	12	Valve stem seal	
	477059	2	O-ring	
	469982	4	Sealing ring	
	471637	1	Sealing ring	
	471708	1	Sealing ring	
	471626	1	Sealing ring	
	421121	2	Gasket	
	876674	1	Gasket kit, additional recondition	
	11992	1	Gasket	
	18677	5	Gasket	
	18813	3	Gasket	
	421121	2	Gasket	
	421158	1	Sealing ring	
	421629	1	Sealing ring	
	423123	1	Sealing ring	
	424612	2	Gasket	
	466405	6	Rubber ring	
	466420	6	Steel ring	
	466874	6	Sealing ring	
	466922	6	O-ring	
	469455	6	Sealing ring	
	469477	1	O-ring	
	469846	2	Sealing ring	
	470383	2	Sealing ring	
	471321	1	Sealing ring	
	471467	2	Sealing ring	

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TD610M, TD630ME, TWD630ME, TD730ME, TWD730ME, TWD731ME

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REF	PART NO.	QTY	DESCRIPTION	NOTES
1	471626	5	Sealing ring	
	471629	1	Sealing ring	
	471637	2	Sealing ring	
	471788	1	Sealing ring	
	471816	1	Sealing ring	
	471856	5	Sealing ring	
	471956	4	Sealing ring	
	477016	1	Sealing ring	
	477118	1	Sealing ring	
	477119	1	Sealing ring	
	925054	1	O-ring	
	925092	2	O-ring	
	925094	1	O-ring	
	925095	1	O-ring	
	925257	1	O-ring	
	947281	2	Gasket	
	947620	12	Gasket	
	947622	4	Gasket	
	947624	2	Gasket	
	947627	1	Gasket	
	947629	1	Gasket	
	949656	4	O-ring	
	949658	2	O-ring	
	949659	3	O-ring	
	949722	1	O-ring	
	957185	1	Gasket	
	969011	20	Gasket	
	975610	1	O-ring	
	1275379	1	Gasket	
	1544710	1	Sealing ring	
	1546221	1	Sealing ring	
	4804167	1	Gasket	
	4880663	4	O-ring	
	11030779	1	Gasket	