

TD630ME, TWD630ME

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3828238	6	Cylinder liner kit		
2		6	· Cylinder liner		
3	271161	6	· Sealing ring kit		
4	276310	6	· Piston ring kit		
5		6	· Piston		
6	420988	6	· Piston pin		
7	914523	12	· Lock ring		
8	465394	X	Shim		Use only when repairing., TH=0,20mm
	465395	X	Shim		Use only when repairing., TH = 0,30mm
	465396	X	Shim		Use only when repairing., TH = 0,50mm
9	8192120	6	Connecting rod		(465812)
10	465815	12	· Screw		
11	465816	6	· Bushing		
12	8192122	1	Crankshaft		
12A	950677	1	· Pin		
13	422253	1	· Woodruff key		
14	471528	1	Gear		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
15	465779	1	Hub		
16	420124	1	Washer		
17	470366	1	Screw		
18	3825339	1	Pulley		(421515)
	866187	1	Vibration damper		For twin alternators.
19	4772117	1	Pulley		3-GROOVES
20	471529	8	Screw		L=60mm
21	270139	6	Big end bearing kit		STD D
			Bulletin 45-30	45-30-EN	New connecting rod for TAMD60B
21	270140	6	Big end bearing kit		U.S=0,25mm
	270141	6	Big end bearing kit		U.S=0,51mm
	270142	6	Big end bearing kit		U.S=0,76mm
	270143	6	Big end bearing kit		U.S=1,01mm
		6	Big end bearing kit		U.S=1,27mm
22	271230	7	Main bearing kit		STD D
	271231	7	Main bearing kit		U.S=0,25mm
	271232	7	Main bearing kit		U.S=0,51mm
	271233	7	Main bearing kit		U.S=0,76mm
	271234	7	Main bearing kit		U.S=1,01mm
	271235	7	Main bearing kit		U.S=1,27mm
23	276751	1	Thrust washer kit		STD D
	276752	1	Thrust washer kit		O.S=0,10mm
	276753	1	Thrust washer kit		O.S=0,20mm
		1	Thrust washer kit		O.S=0,30mm
24		1	Flywheel	1350	