



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275066	6	Cylinder liner kit		(275057)
2	275736	6	· Sealing ring kit		(275567)
3	275320	6	· Piston ring kit		
4	420258	6	· Piston pin		STD D
	420259	6	· Pin		0.05 MM O.S
	420261	6	· Piston pin		0.20 MM O.S
5	914523	12	· Lock ring		
6	420520	6	Connecting rod		(465665)
7	465816	6	· Bushing		(420257)
8	420126	12	· Screw		
9	465755	1	Crankshaft		(465642)
10	422253	1	· Woodruff key	02A-0920	
11	421080	1	Crankshaft gear	02A-0920	
12	420172	1	Oil deflector	02A-0920	
13	836304	1	Hub		
14	420124	1	Washer		
15	417464	1	Screw		
16	471194	1	Vibration damper		
17	4774572	1	Pulley		
	846449	1	Pulley, PULLEY		6-GROOVE ALT, POWER PACK
18	940160	8	Screw		L = 38 MM
	959803	8	Screw, SCREW		L = 114 MM ALT, POWER PACK
19	941909	8	Spring washer		
20	270081	6	Big end bearing kit		STD D
			Bulletin 45-30	45-30-EN	New connecting rod for TAMD60B
20	270082	6	Big end bearing kit		0.25 MM U.S
	270083	6	Big end bearing kit		0.50 MM U.S
	270084	6	Big end bearing kit		0.75 MM U.S
	270085	6	Big end bearing kit		1.00 MM U.S
	270086	6	Big end bearing kit		1.25 MM U.S
21		7	BEARING CAP	02A-0350	
22	271230	7	Main bearing kit		STD D (270426)
	271231	7	Main bearing kit		0.25 MM U.S (270427)
	271232	7	Main bearing kit		0.50 MM U.S (270428)
	271233	7	Main bearing kit		0.75 MM U.S (270429)
	271234	7	Main bearing kit		1.00 MM U.S (270430)
	271235	7	Main bearing kit		1.25 MM U.S (270431)
23	276751	1	Thrust washer kit		STD D
	276752	1	Thrust washer kit		0.1 MM O.S
	276753	1	Thrust washer kit		0.2 MM O.S
	276780	1	Thrust washer kit		0.3 MM O.S
24	848340	1	Flywheel		STD (842704)
	814731	1	Flywheel		CLARK VP.
	821299	1	Flywheel		TRUCK 15.
24	823749	1	Flywheel		ALLISON CONVERTER.
24		1	ALLISON MT643	02A-0565	
25	420067	1	· Gear ring		
26	950677	1	Pin		
27	947527	6	Screw		
	941570	6	Screw		ALLISON CONVERTER.. TRUCK 15.
28	181335	1	Ball bearing		TRUCK 15.
29	466050	1	Lock washer		(421081). TRUCK 15.
30	465394	X	Adjusting washer		TH = 0.20 MM

