



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	875653	1	Water pump	
	3803209	1	Circ. pump, exch	Exchange unit
	844635	1	Water pump	REPL BY 875653
2		1	· HOUSING	
3	422148	1	· Shaft	IK
4	421306	1	· Wear ring	IK
5	1545283	1	· Sealing ring	IK (421174)
6	70913	1	· Deflector	IK
7	181670	1	· Ball bearing	IK
8	181538	1	Ball bearing	IK INCLUDED IN WATER PUMP 844635.
9	422202	1	Spacer sleeve	IK INCLUDED IN WATER PUMP 844635.
10	11013	1	Ball bearing	IK INCLUDED IN WATER PUMP 844635.
11	914462	1	Lock ring	IK INCLUDED IN WATER PUMP 844635.
12	420162	1	Seal	IK
13	4773570	1	Gasket	IK
14	4773571	1	Gasket	IK
15	4773467	1	Spacer	
16	940161	6	Screw	
17	941907	6	Spring washer	
18	844406	1	Pulley	
19	466286	1	Hub	INCLUDED IN WATER PUMP 844635.
	844136	1	Hub	SPEC. 867446, 867477, 867494, 867630, 867618.
20	940159	4	Screw	SPEC. 867446, 867477, 867494, 867630, 867618.
	940135	4	Screw	SPEC. 867476, 867637, 867647.. INCLUDED IN WATER PUMP 844635.
21	955894	4	Washer	INCLUDED IN WATER PUMP 844635.
22	956569	2	Screw	
23	947620	2	Gasket	
24	940186	1	Screw	L = 38 MM
	955526	1	Screw	L = 51 MM
	940136	1	Screw	L = 64 MM
25	466753	1	Lever	
26	953353	1	Stud	
27	941911	1	Spring washer	
28	955828	1	Nut	
29	914533	1	Snap ring	
30	1544092	1	Ball bearing	(181430) MO-39262/XXXX
31	411670	1	Pulley	MO-39262/XXXXX
32	914462	1	Lock ring	
33	420416	1	Protecting plate	
34	955539	2	Screw	
35	942336	2	Spring washer	
36	420160	1	Gasket	IK
37	421159	1	Flange	
38	421160	2	Gasket	IK
39	955539	2	Screw	
40	955537	2	Screw	
41	942336	4	Spring washer	
42	421161	1	Cover	
43	421160	1	Gasket	IK
44	955535	2	Screw	
45	942336	2	Spring washer	
46	952077	3	Plug	
47	957179	3	Gasket	
48	843328	1	Inlet pipe	
49	952077	1	Plug	
50	925069	1	O-ring	IK
51	940135	2	Screw	

REF	PART NO.	QTY	DESCRIPTION	NOTES
52	941907	2	Spring washer	
53	465052	1	Thermostat housing	
54	843908	1	Flange	REPLACED BY 1EA 845435 CONNECTION PIPE, 1EA 845422 CAP AND 1EA 943475 HOSE CLAMP.
54A	845435	1	Connection pipe	
54B	845422	1	Cap	
54C	943475	1	Hose clamp	
55	949658	1	O-ring	(925061)
56	955524	2	Screw	
57	941907	2	Spring washer	
58	952077	1	Plug	
59	875788	2	Thermostat kit	70%Z9
	875787	2	Thermostat kit	76%Z9
60	416033	2	Sealing ring	IK
61	420155	1	Tube	
62	940162	3	Screw	
63	942336	3	Spring washer	
64	824552	1	Temperature sensor	SEE GROUP 3
	844080	1	Temperature sensor	SEE GROUP 3. ÅKERMAN.
64A	180761	1	Plug	
65	11996	1	Gasket	SEE GROUP 3
66		1	PULLEY	SEE GROUP 2A
67	949313	1	V-belt set	
79	875654	1	Repair kit	