

TD520GE

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	877337	4	Cylinder liner kit	STAGE 1 and TIER 1
		4	· Cylinder liner	
	20412762	8	· O-ring	
		4	· Piston	
	20405577	4	· · Piston pin	
	20405576	8	· · Lock ring	
	20405571	4	· · Piston ring kit	
	20405516	5	Main bearing kit	STD
	20405529	5	Main bearing kit	U.S=0,25mm
	20405541	5	Main bearing kit	U.S=0,50mm
	20405899	1	Thrust washer kit	STD
	11700315	1	Thrust washer kit	O.S=0,20mm (3.1mm)
	11700316	4	Big end bearing kit	STD
	11700317	4	Big end bearing kit	U.S=0,25mm
	11700318	4	Big end bearing kit	U.S=0,50mm
	11700335	1	Gasket, Cylinder Head	TH=1,54mm
	11700336	1	Gasket, Cylinder Head	TH=1,64mm
	11700337	1	Gasket, Cylinder Head	TH=1,74mm
	3842144	1	Gasket kit, inlet, exhaust pipe	
	20405621	1	· Gasket, induction manifold	
	20591706	4	· Gasket	Induction manifold /cylinder head
	20557208	4	· Gasket, branch pipe	
	20460375	1	Repair kit, turbo	STAGE 1 and TIER 1
	3842149	1	Gasket kit, turbo	
	20405590	1	· Gasket	
	20405608	1	· Gasket	
	20405595	1	· Gasket	
	20405790	1	· Gasket	
	969011	1	· Gasket	
	20405822	2	· O-ring	
	20405536	2	· Sealing ring	
	3842138	1	De-carbonizing kit	
	20412588	1	· Gasket, valve cover	EARLIER PROD
	947281	2	· Gasket	Hollow screw / Cooling pipe to radiator.
	11700426	4	· Washer, copper	NOZZLE
	20405627	1	· Gasket	CRANKCASE VENTILATION
	20441519	1	· O-ring	Thermostat housing-Cylinderhead.
	20412325	2	· Sealing ring	Thermostat housing-water pump.
	976013	8	· O-ring	VALVE GUIDE
	877339	1	Gasket kit, additional recondition	
	20405652	1	· O-ring	
	20412325	2	· Sealing ring	
	20405691	1	· Gasket	
	20405888	1	· Gasket	
	20405843	1	· Gasket	
	11998	2	· Gasket	
	840879	1	· Sealant	
	20405728	1	· O-ring	
	20405627	1	· Gasket	
	20405747	1	· Gasket	
	20412588	1	· Gasket	
	969011	3	· Gasket	
	20405769	1	· Sealing ring	
	947622	1	· Gasket	

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REF	PART NO.	QTY	DESCRIPTION	NOTES
1	20412568	1	• Sealing ring	
	20742661	1	• Gasket	
	20412286	1	• Sealing ring	
	20412341	1	• Gasket	
	20405569	1	• O-ring	
	20405825	1	• Gasket	
	20405578	1	• Sealing ring	
	957189	1	• Gasket	
	3843095	1	Overhaul kit, reconditioning	STAGE 1 and TIER 1
	877337	4	• Cylinder liner kit	
	877339	1	• Gasket kit	
	976929	1	• Gasket	
	3842144	1	• Gasket kit	
	3842149	1	• Gasket kit	
	11700316	4	• Big end bearing kit	
	11700326	8	• Screw	
	20405516	5	• Main bearing kit	
	20405899	1	• Thrust washer kit	
	3842138	1	• De-carbonizing kit	