



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1675945	1	Water pump		REPL BY 20431484
	20431484	1	Circulation pump		
	3803537	1	Circ. pump, exch		Exchange unit
2	1675947	1	• Shaft		REPL BY 3184813. Included in repair kit 276814 for water pump 1675945.
	3184813	1	• Shaft		
3		1	• • Pin		Included in repair kit 276814 for water pump 1675945.
4	470265	1	• Gear		
			• Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
5	181286	1	• Ball bearing		Included in repair kit 276814 for water pump 1675945.
6	940100	3	• Screw		
7	1545359	1	• Lock washer		Included in repair kit 276814 for water pump 1675945.
8	1545358	1	• Lock washer		Included in repair kit 276814 for water pump 1675945.
9		1	• Housing	NS	
10	941906	4	• Spring washer		Included in repair kit 276814 for water pump 1675945.
11	955513	4	• Screw		
12	469418	1	• Cover		
13	925262	1	• O-ring		Included in repair kit 276814 for water pump 1675945.
14	1675944	1	• Impeller		Included in repair kit 276814 for water pump 1675945.
15	1676561	1	• Sealing ring		(1675943). Included in repair kit 276814 for water pump 1675945.
16	184816	1	• Ball bearing		(183894). Included in repair kit 276814 for water pump 1675945.
	184831	1	Ball bearing		For shaft 3184813.
17	978293	1	• Sealing ring		Included in repair kit 276814 for water pump 1675945.
18	925257	1	O-ring		Included in repair kit 276814 for water pump 1675945.
19	1664473	2	O-ring		Included in repair kit 276814 for water pump 1675945.
20	955542	4	Screw		
21	955535	1	Screw		
22	942336	5	Spring washer		
23	940097	1	Washer		
24	470396	1	Thermostat housing		
25		1	Temperature sensor		SE GROUP 30
26		1	Gasket		SE GROUP 30
27	423352	1	Gasket		
28	862338	1	Thermostat housing, upper		
29	959798	6	Screw		
30	940097	2	Washer		
31	8193578	1	Thermostat housing		(478942)
32	955535	5	Screw		L=32mm
	955541	2	Screw		L=76mm
33	942336	7	Spring washer		
34	951973	2	Grooved pin		
35	3839110	1	Thermostat		75°C
36	1675847	1	Pulley		
37	1675786	1	Hub		
38	955535	4	Screw		
39	942336	4	Spring washer		
40	475888	1	Anchorage		
41	845435	1	Connection pipe		
42	845422	1	Cap		
43	943475	1	Hose clamp		
44	469477	1	O-ring		
45	940135	2	Screw		
46	941907	2	Spring washer		
47	479977	2	Plug		
48	982293	2	Plug		(960632)
49	11998	2	Gasket		
50	1544710	1	Sealing ring		
51	1544410	1	Sealing ring		
52		1	V-belt kit	3337	
53	947760	4	Flange screw		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
54		1	Fan hub	3330	
		1	Fan hub	3329	FOR TAD1230V
		1	Fan hub	3330	
55	969407	2	Screw		
56	479601	1	Water pipe		(847512)
57	468463	3	Gasket		
58	467366	3	Plug		
59	423281	6	Sealing ring		
60	955525	12	Screw		
61	941907	12	· Spring washer		
62	470464	1	· Hose		
63	943479	2	Hose clamp		
64	3828689	1	Connection pipe		
65	925092	1	O-ring		
66	940135	3	Screw		
67	955536	2	Screw		
68	941907	3	Spring washer		
69	479977	2	Plug		
70	479954	1	Nipple		
71	192555	1	Nipple		
72		X	Hose clamp	3326	
73		X	Rubber hose	3326	
74		1	Belt tensioner	3337	
75	276936	1	Repair kit, water pump		SEE GROUP 99 (276814)