

TWD1230ME

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275642	6	Cylinder liner kit	1840	
	6	• Cylinder liner		
270950	6	• Sealing ring kit		
	6	• • Sealing ring		
	12	• • Sealing ring		
	6	• • Sealing ring		
	6	• Piston		
276167	6	• Piston ring kit		
	6	• • Compression ring		
	6	• • Compression ring		
	6	• • Oil scraper ring		
	6	• • Expanding ring		
8193838	6	• Piston pin		(479876)
914530	12	• Lock ring		
270130	6	Big end bearing kit	1840	STD D
270131	6	Big end bearing kit		0,25mmU.S
270132	6	Big end bearing kit		0,50mm UNDER SIZE
270133	6	Big end bearing kit		U.S=0,75mm
270134	6	Big end bearing kit		U.S=1,00mm
270135	6	Big end bearing kit		U.S=1,25mm
270449	7	Main bearing kit	1840	STD D
270450	7	Main bearing kit		0,25mmU.S
270451	7	Main bearing kit		0,50mm UNDER SIZE
270452	7	Main bearing kit		U.S=0,75mm
276791	6	Thrust washer kit	1840	STD D
276792	6	Thrust washer kit		O.S=0,10mm
276793	6	Thrust washer kit		O.S=0,20mm
270949	6	Gasket kit, cylinder head	3125	
423326	12	• Sealing ring		
422415	12	• Sealing ring		
422413	6	• Sealing ring		
876049	1	Gasket kit, induction manifold	1802	
469830	6	• Rubber ring		
3979052	2	• Gasket		(469661)
469662	1	• Gasket		
425695	2	• O-ring		(469668)
949332	2	• O-ring		
957171	1	• Gasket		
876050	1	Gasket kit, exhaust manifold	1801 1862	
470534	6	• Gasket		
423057	4	• Seal		
876180	1	Gasket kit, intercooler	1802	
469508	2	• Sealing ring		
3979052	2	• Gasket		(469661)
469662	1	• Gasket		
425695	2	• O-ring		(469668)
471626	3	• Sealing ring		
949332	2	• O-ring		
1542781	1	• Sealing ring		NOT FOR TWD1230ME
876319	1	Gasket kit, turbo connect.	1800	
470939	1	• Gasket		
420641	1	• Gasket		
1543360	1	• Gasket		
942703	1	• Gasket		

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11998	1	• Gasket		
1542781	1	• Sealing ring		
469508	2	• Sealing ring		
276152	1	Overhaul kit, oil pump	2231	FOR 11031607
276156	1	Overhaul kit, oil pump	752	FOR 470343,478285,478649
	1	• Shaftwith gear	1830	FOR 4778318
	1	• Shaftwith gear	1736	
470347	4	• Bushing		
941907	5	• Spring washer		
276814	1	Repair kit, water pump	1789	FOR 1675945
1545359	1	• Lock washer		
1545358	1	• Lock washer		
941906	4	• Spring washer		
925262	1	• O-ring		
1675944	1	• Impeller		
1676561	1	• Sealing ring		(1675943)
1675947	1	• Shaft		
184816	1	• Ball bearing		(183894)
978293	1	• Sealing ring		
181286	1	• Ball bearing		
423351	1	• Gasket		
469477	1	• O-ring		
925257	1	• O-ring		
975673	3	• O-ring		
975675	2	• O-ring		
1544410	1	• Sealing ring		
1664473	3	• O-ring		
423352	1	• Gasket		
876020	1	Spring kit, belt tensioner	1787	
18702	1	• Washer		
843927	2	• Wear washer		
845208	1	• Sleeve		
845215	1	• Spring		
941908	1	• Spring washer		
941911	1	• Spring washer		
942336	1	• Spring washer		
970958	1	• Screw		
955542	1	• Screw		
959821	1	• Screw		
971089	1	• Lock nut		
875833	1	Gasket kit, decarbonizing		
424692	6	• Gasket		
469455	6	• Sealing ring		
466405	6	• Rubber ring		
423281	6	• Sealing ring		
876371	1	Gasket kit, reconditioning		
18813	1	• Gasket		
907132	5	• Gasket		
18818	1	• Gasket		
469823	3	• Gasket		
469846	7	• Sealing ring		
969011	22	• Gasket		
942580	12	• Gasket		
940096	1	• Gasket		
468557	1	• Gasket		
468116	1	• Gasket		

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975610	1	• O-ring		
468094	1	• Sealing ring		
949656	1	• O-ring		
423123	1	• Sealing ring		
957171	4	• Gasket		
422130	1	• Gasket		
11996	4	• Gasket		
18677	4	• Gasket		
478505	1	• Gasket		
957181	4	• Gasket		
424621	1	• Gasket		
469336	1	• Sealing ring		
470383	2	• Sealing ring		
421158	1	• Sealing ring		
949658	3	• O-ring		
469486	2	• Gasket		
949659	1	• O-ring		
469483	1	• Sealing ring		
418326	2	• Rubber ring		
424580	1	• Sealing ring		
470263	1	• Sealing ring		
470527	2	• Sealing ring		
925092	1	• O-ring		
1161231	1	• Sealant		
15304	1	• Gasket		
947620	3	• Gasket		
18666	1	• Gasket		
11994	2	• Gasket		
947281	2	• Gasket		
423352	1	• Gasket		
1544410	1	• Sealing ring		
1544710	1	• Sealing ring		
423351	1	• Gasket		
11998	1	• Gasket		
925257	1	• O-ring		
1664473	1	• O-ring		
471626	3	• Sealing ring		
469327	2	• Gasket		
469328	6	• Gasket		
424983	1	• Sealing ring		
941666	1	• Felt ring		
469477	1	• O-ring		