



15644

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	1612335	1	Compressor	REPLACED BY 1080437
2		1	· Housing	NS
3	1518347	2	· · Valve seat	
4		2	· · Bushing	
5		1	· Cover	
6	1518350	1	· · Bushing	
6A	1699845	1	· · O-ring	(1696201)
7		6	· Screw	NS
8		6	· Spring washer	NS
13		1	· Crankshaft	
14	11014	1	· Ball bearing	
15	346520	1	· Lock ring	
16		1	· Spacer ring	
17	1518355	1	· Nut	
18	1517545	1	· Key	
19	3090257	2	· Connecting rod	(1518356)
20		4	· · Screw	
21	328738	4	· · Lock washer	
22		2	· Piston	STD D (1697706)
		2	· Piston	O.S=0,25mm (1697707)
		2	· Piston	O.S=0,50mm (1697708)
23	1518361	2	· · Piston ring	STD D, REPL BY 3094155
	1518362	2	· · Piston ring	O.S=0,25mm
		2	· · Piston ring	REPLACED BY 3094156
		2	· · Piston ring	O.S=0,50mm
24	1518364	2	· · Piston ring	STD D, REPL BY 3094155
	1518365	2	· · Piston ring	O.S=0,25mm
		2	· · Piston ring	O.S=0,50mm
25	1518367	2	· · Piston ring	STD D, REPL BY 3094155
		2	· · Piston ring	O.S=0,25mm
		2	· · Piston ring	O.S=0,50mm
26		2	· · Piston pin	NS
27		4	· · Lock ring	
28	1518372	1	· Plate	
29	1697704	1	· Gasket	
30		1	· Cylinder head	
31	1697705	1	· Gasket	
32		11	· Screw	
		2	· Screw	
33		13	· Spring washer	NS
34		1	· Lock pin	
35		2	· Valve spring	NS
36		2	· Washer	NS
37		2	· Piston	NS
38		2	· O-ring	NS
39		1	· Spring	REPLACED BY 270698
40		1	· Pressure plate	
41		2	· Spring	NS
42		2	· Valve	NS
43		2	· Guide	NS
44	479979	1	· Plug	(191026)
45	3090471	1	Repair kit	SEE GROUP 99 (270698)
	3094155	1	Piston ring kit	STD D
	3094156	1	Piston ring kit	O.S=0,25mm
		1	Piston ring kit	O.S=0,50mm