

TD121G-87

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275635	6	Cylinder liner kit		(876176)
2		6	· Cylinder liner		
3		6	· Piston		
4	8193837	6	· Piston pin		(479875)
5	423124	12	· Lock ring		
6	271155	6	· Sealing ring kit		SN-XXXXXXXXXX/136970
	270950	6	· Sealing ring kit		SNXXXXXXXXXX/136971-
7		6	· · Sealing ring		
8		6	· · Sealing ring		
8A		6	· · Sealing ring		
9		6	· · Sealing ring		
10	270603	6	· Piston ring kit		
11		6	· · Compression ring		
12		6	· · Compression ring		
13		6	· · Oil scraper ring		
14		6	· · Expanding ring		
15	846864	6	Connecting rod		
16	470434	6	· Bushing		
17	1545479	12	· Screw		(417464)
18	468271	X	Shim		TH=0,20mm
	468272	X	Shim		TH = 0,30mm
	468273	X	Shim		TH = 1,00mm
19	1161277	X	Sealant		20g
20	270130	6	Big end bearing kit		STD D
	270131	6	Big end bearing kit		0,25mmU.S
	270132	6	Big end bearing kit		0,50mm UNDER SIZE
	270133	6	Big end bearing kit		U.S=0,75mm
	270134	6	Big end bearing kit		U.S=1,00mm
	270135	6	Big end bearing kit		U.S=1,25mm
21	848769	1	Crankshaft		SN-XXXXXXXXXX/190308. Without gear.
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
21	3137528	1	Crankshaft		SNXXXXXXXXXX/190309- (865032)
	865032	1	· Crankshaft		Without gear.
22	978130	6	· · Plug		
23	422253	1	· Woodruff key		
24	423080	1	· Crankshaft gear		
			· Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
24A	423177	1	Oil deflector		EARLY TYPE
25		7	Main bearing cap		
26	270449	7	Main bearing kit		STD
	270450	7	Main bearing kit		0,25mmU.S
	270451	7	Main bearing kit		0,50mm UNDER SIZE
	270452	7	Main bearing kit		U.S=0,75mm
27	276791	1	Thrust washer kit		STD D
	276792	1	Thrust washer kit		O.S=0,10mm
	276793	1	Thrust washer kit		O.S=0,20mm
		1	Thrust washer		O.S=0,30mm
28	424958	1	Hub		
29	422124	1	Washer		
30	941494	1	Screw		
31	866135	1	Vibration damper		(846645)
32	468187	1	Pulley		
33	955549	6	Screw		L=45mm
34	941909	6	Spring washer		
35	864402	1	Flywheel, standard		SN-XXXXXXXXXX/190308
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
35	864997	1	Flywheel, standard		SNXXXXXXXXXX/190309-. Flywheel for flexible coupling and 14" friction clutch.
	866776	1	Flywheel	SO	CLARK 34000, C5000, C8000
	3825104	1	Flywheel		CLARK 34000, 36000 C5000, C8000
36	420794	1	· Gear ring		

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Upd: 21 NOV 2005

TD121G-87 SN-38631, TWD1230ME

VOLVO
PENTA

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37	849326	1	· Bushing		FOR 866776
	3825105	1	· Bushing		FOR 3825104
38	478717	10	Screw		SN-XXXXXXXXXX/190308
	478717	14	Screw		SNXXXXXXXXXX/190309-
	941570	14	Screw		FOR 3825104
	478717	14	Screw		FOR 866776
39	467773	10	Washer		SN-XXXXXXXXXX/190308
	467773	14	Washer		SNXXXXXXXXXX/190309-