

TD121GP-87

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275635	6	Cylinder liner kit	3768	
	6	• Cylinder liner		
271155	6	• Sealing ring kit		SN-XXXXXXXXXXXX/136970
270950	6	• Sealing ring kit		SNXXXXXXXXXXXX/136971-
	6	• • Sealing ring		
	12	• • Sealing ring		
	6	• • Sealing ring		
	6	• Piston		
270603	6	• Piston ring kit		
	6	• • Compression ring		
	6	• • Compression ring		
	6	• • Oil scraper ring		
	6	• • Expanding ring		
479875	6	• Piston pin		
423124	12	• Lock ring		
270130	6	Big end bearing kit	3768	STD D
270131	6	Big end bearing kit		0,25mmU.S
270132	6	Big end bearing kit		0,50mm UNDER SIZE
270133	6	Big end bearing kit		U.S=0,75mm
270134	6	Big end bearing kit		U.S=1,00mm
270135	6	Big end bearing kit		U.S=1,25mm
270449	7	Main bearing kit	3768	STD D
270450	7	Main bearing kit		0,25mmU.S
270451	7	Main bearing kit		0,50mm UNDER SIZE
270452	7	Main bearing kit		U.S=0,75mm
276791	6	Thrust washer kit	3768	STD D
276792	6	Thrust washer kit		O.S=0,10mm
276793	6	Thrust washer kit		O.S=0,20mm
270949	6	Gasket kit, cylinder head	2081	
423326	12	• Sealing ring		
422415	12	• Sealing ring		
422413	6	• Sealing ring		
876404	1	Gasket kit, induction manifold	1804	
469830	6	• Rubber ring		
424618	2	• Gasket		
876050	1	Gasket kit, exhaust manifold	1862	
470534	6	• Gasket		
423057	4	• Seal		
876352	1	Gasket kit, turbo connect.	1854 3780	FOR 847827, FOR 863501,
470939	1	• Gasket		
420641	1	• Gasket		
1543360	1	• Gasket		
942703	1	• Gasket		
11998	1	• Gasket		
955893	1	• Washer		
941906	1	• Spring washer		
18677	1	• Gasket		
275946	1	Repair kit, turbo	1806	FOR 847827,
	2	• Bearing		
	1	• Thrust bearing		
	1	• Piston ring		
	2	• Piston ring		
	1	• O-ring		
	1	• Sleeve		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	4	• Washer		
	10	• Spring washer		
	1	• Nut		
	2	• Lock nut		
	4	• Snap ring		
	1	• Lock ring		
275948	1	Repair kit, turbo	1243	FOR 863501,
	4	• Lock ring		
	1	• Lock ring		
	1	• Piston ring		
	1	• Piston ring		
	1	• O-ring		
	6	• Screw		
	3	• Screw		
	1	• Thrust bearing		
	2	• Bearing		
	8	• Lock washer		
276156	1	Overhaul kit, oil pump		FOR 470343,478285,478649
	1		1736	
	1	• Shaftwith gear	752	FOR 478649,
	1	• Shaftwith gear		
470347	4	• Bushing		
941907	5	• Spring washer		
875842	1	Repair kit, water pump	2150	FOR 1545261,
1545359	1	• Lock washer		
1545358	1	• Lock washer		
925262	1	• O-ring		
421306	1	• Wear ring		
1545283	1	• Sealing ring		
70913	1	• Deflector		
1660609	1	• Ball bearing		
958811	1	• Sealing ring		
181286	1	• Ball bearing		
276814	1	Repair kit, water pump	760	FOR 1675945,
1545359	1	• Lock washer		
1545358	1	• Lock washer		
941906	4	• Spring washer		
925262	1	• O-ring		
1675944	1	• Impeller		
1676561	1	• Sealing ring		
1675947	1	• Shaft		
184816	1	• Ball bearing		
978293	1	• Sealing ring		
181286	1	• Ball bearing		
423351	1	• Gasket		
469477	1	• O-ring		
925257	1	• O-ring		
975673	3	• O-ring		
975675	2	• O-ring		
1544410	1	• Sealing ring		
1664473	3	• O-ring		
925092	3	• O-ring		
925255	2	• O-ring		
423352	1	• Gasket		
876020	1	Spring kit, belt tensioner	763	
18702	1	• Washer		
843927	2	• Wear washer		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
845208	1	• Sleeve		
845215	1	• Spring		
941908	1	• Spring washer		
941911	1	• Spring washer		
942336	1	• Spring washer		
970958	1	• Screw		
955542	1	• Screw		
959821	1	• Screw		
971089	1	• Lock nut		
876182	1	Gasket kit, additional decarbonizing		
469327	2	• Gasket		
469455	1	• Sealing ring		
466405	1	• Rubber ring		
478505	1	• Gasket		
466420	1	• Steel ring		
876371	1	Gasket kit, additional recondition		
18813	1	• Gasket		
907132	5	• Gasket		
18818	1	• Gasket		
469823	3	• Gasket		
469846	6	• Sealing ring		
969011	22	• Gasket		
942580	12	• Gasket		
940096	1	• Gasket		
468557	1	• Gasket		
468116	1	• Gasket		
975610	1	• O-ring		
468094	1	• Sealing ring		
949656	1	• O-ring		
423123	1	• Sealing ring		
957171	4	• Gasket		
422130	1	• Gasket		
11996	4	• Gasket		
18677	4	• Gasket		
478505	1	• Gasket		
957181	4	• Gasket		
424621	1	• Gasket		
469336	1	• Sealing ring		
470383	2	• Sealing ring		
421158	1	• Sealing ring		
949658	2	• O-ring		
469486	2	• Gasket		
949659	1	• O-ring		
469483	1	• Sealing ring		
418326	2	• Rubber ring		
424580	1	• Sealing ring		
470263	1	• Sealing ring		
470527	2	• Sealing ring		
925092	1	• O-ring		
1161231	1	• Sealant		
15304	1	• Gasket		
947620	3	• Gasket		
18666	1	• Gasket		
11994	2	• Gasket		
947281	2	• Gasket		
423352	1	• Gasket		
1544410	1	• Sealing ring		
1544710	1	• Sealing ring		
423351	1	• Gasket		
11998	1	• Gasket		
925257	1	• O-ring		

