



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275635	6	Cylinder liner kit		
2		6	· Cylinder liner		
3		6	· Piston		
4	8193837	6	· Piston pin		(479875)
5	423124	12	· Lock ring		
6	271155	6	· Sealing ring kit		SN-120136970
	270950	6	· Sealing ring kit		SN2120136971-
7		6	· · Sealing ring		
8		12	· · Sealing ring		
9		6	· · Sealing ring		
10	270603	6	· Piston ring kit		
11		6	· · Compression ring		
12		6	· · Compression ring		
13		6	· · Oil scraper ring		
14		6	· · Expanding ring		
15	846864	6	Connecting rod		
16	470434	6	· Bushing		
17	1545479	12	· Screw		
18	468271	X	Shim		TH=0,20mm
	468272	X	Shim		TH = 0,30mm
	468273	X	Shim		TH = 0,50mm
19	1161277	X	Sealant		20g
20	270130	6	Big end bearing kit		STD
	270131	6	Big end bearing kit		0,25mm U.S
	270132	6	Big end bearing kit		0,50mm U.S
	270133	6	Big end bearing kit		0,75mm U.D
	270134	6	Big end bearing kit		1,00mm U.D
	270135	6	Big end bearing kit		1,25mm U.D
21	848769	1	Crankshaft		SN-120190308
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
21	3137528	1	Crankshaft		SN2120190309- (865032)
	865032	1	· Crankshaft		Without gear.
22	978130	6	· · Plug		
23	422253	1	· Woodruff key		
24	423080	1	· Crankshaft gear		
			· Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
24A	423177	1	Oil deflector		ALT
25		7	Bearing cap		
26	270449	7	Main bearing kit		STD
	270450	7	Main bearing kit		0,25mm U.S
	270451	7	Main bearing kit		0,50mm U.S
	270452	7	Main bearing kit		0,75mm U.D
27	276791	1	Thrust washer kit		STD
	276792	1	Thrust washer kit		0,10mm O.S
	276793	1	Thrust washer kit		0,20mm O.S
28	424958	1	Hub		
29	422124	1	Washer		
30	941494	1	Screw		
31	866135	1	Vibration damper		
32	468187	1	Pulley		
	847367	1	Pulley		ALT,6 GROOVE
33	955549	6	Screw		L=45mm
	955551	12	Screw		L=51mm, FOR 847367
34	941909	6	Spring washer		
	941909	12	Spring washer		FOR 847367
35	864402	1	Flywheel		SN-120190308
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
35	864997	1	Flywheel		SN2120190309-
36	420794	1	· Gear ring		

