

TWD1211G

PART NO.	QTY	DESCRIPTION	NOTES
876190	6	Cylinder liner kit	
	6	• Cylinder liner	
270950	6	• Sealing ring kit	
	6	• • Sealing ring	
	12	• • Sealing ring	
	6	• • Sealing ring	
	6	• Piston	
876074	6	• Piston ring kit	
	6	• • Oil scraper ring	
		• • Expanding ring	
	6	• • Compression ring	
	6	• • Compression ring	
8193837	6	• Piston pin	(479875)
423124	12	• Lock ring	
270130	6	Big end bearing kit	STD D
270131	6	Big end bearing kit	U.S=0,25mm
270132	6	Big end bearing kit	U.S=0,50mm
270133	6	Big end bearing kit	U.S=0,75mm
270134	6	Big end bearing kit	U.S=1,00mm
270135	6	Big end bearing kit	U.S=1,25mm
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	U.S=0,25mm
270451	7	Main bearing kit	U.S=0,50mm
270452	7	Main bearing kit	U.S=0,75mm
3093651	1	Thrust washer kit	STD D (276791)
276792	1	Thrust washer kit	O.S=0,10mm
3093653	1	Thrust washer kit	O.S=0,20mm (276793)
	4	Thrust washer	0,30mm OVER SIZE
270949	6	Gasket kit, cylinder head	
	6	• Gasket	
422413	6	• Sealing ring	D=11mm
423326	12	• Sealing ring	D=32mm
422415	12	• Sealing ring	D=18mm
876049	1	Gasket kit, induction manifold	
469830	6	• Rubber ring	
3979052	2	• Gasket	
469662	1	• Gasket	
425695	2	• O-ring	
949332	2	• O-ring	
957171	1	• Gasket	
876050	1	Gasket kit, exhaust manifold	
479107	6	• Gasket	
423057	4	• Seal	
876180	1	Gasket kit, intercooler	
469508	2	• Sealing ring	
3979052	2	• Gasket	
469662	1	• Gasket	
425695	2	• O-ring	
471626	3	• Sealing ring	
949332	2	• O-ring	
1542781	1	• Sealing ring	
876352	1	Gasket kit, turbo connect.	(876319)
11998	1	• Gasket	
420641	1	• Gasket	
1542781	1	• Sealing ring	

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1543360	1	• Gasket	
942703	1	• Gasket	
469508	1	• Sealing ring	
470939	1	• Gasket	
276802	1	Overhaul kit, water pump	PUMP 1545261 (275615)
941906	4	• Spring washer	
1545359	1	• Lock washer	
1545358	1	• Lock washer	
925262	1	• O-ring	
421306	1	• Wear ring	
1545283	1	• Sealing ring	
70913	1	• Deflector	
1660609	1	• Ball bearing	
958811	1	• Sealing ring	
181286	1	• Ball bearing	
925255	2	• O-ring	
925257	1	• O-ring	
1544410	1	• Sealing ring	
468244	1	• Impeller	Replaced by impeller 8121826 and sealing ring 1676432.
423127	1	• Gasket	
423352	1	• Gasket	
468245	2	• Lock washer	
468249	1	• Shaft	
469477	1	• O-ring	
925092	3	• O-ring	
1664473	2	• O-ring	
276936	1	Repair kit, water pump	PUMP 1675945 (276814)
1545359	1	• Lock washer	
1545358	1	• Lock washer	
941906	4	• Spring washer	
925262	1	• O-ring	
1675944	1	• Impeller	
1676561	1	• Sealing ring	
184816	1	• Ball bearing	
978293	1	• Sealing ring	
181286	1	• Ball bearing	
423352	1	• Gasket	
469477	1	• O-ring	
925257	1	• O-ring	
975673	3	• O-ring	NOT FOR TWD1211
975675	2	• O-ring	NOT FOR TWD1211
1544410	1	Sealing ring	
1664473	3	• O-ring	
276156	1	Overhaul kit, oil pump	OIL PUMP 478649
470347	4	• Bushing	
	1	• Shaftwith gear	
	1	• Gear	
941907	5	• Spring washer	
910115	1	• Key	
876641	1	Gasket kit, additional decarbonizing	
424692	6	• Gasket	
1275379	1	• Gasket	
942580	12	• Gasket	
947620	15	• Gasket	
876371	1	Gasket kit, additional recondition	
18813	1	• Gasket	
1546221	1	• Sealing ring	

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907132	5	• Gasket	
18818	1	• Gasket	
469823	3	• Gasket	
469846	6	• Sealing ring	
969011	22	• Gasket	
942580	12	• Gasket	
1275379	1	• Gasket	
468116	1	• Gasket	
975610	1	• O-ring	
468094	1	• Sealing ring	
423123	1	• Sealing ring	
957171	4	• Gasket	
422130	1	• Gasket	
11996	4	• Gasket	
18677	4	• Gasket	
478505	1	• Gasket	
957181	4	• Gasket	
424621	1	• Gasket	
468557	1	• Gasket	
469486	1	• Gasket	
470383	2	• Sealing ring	
421158	1	• Sealing ring	
949658	3	• O-ring	
949659	1	• O-ring	
469483	1	• Sealing ring	
418326	2	• Rubber ring	
424580	1	• Sealing ring	
470263	1	• Sealing ring	
470527	2	• Sealing ring	
925092	1	• O-ring	
1161231	1	• Sealant	
15304	1	• Gasket	
947625	1	• Gasket	
949656	1	• O-ring	
947620	3	• Gasket	
18666	1	• Gasket	
11994	2	• Gasket	
947281	2	• Gasket	
423352	1	• Gasket	
1544410	1	• Sealing ring	
1544710	1	• Sealing ring	
11998	1	• Gasket	
925257	1	• O-ring	
1664473	1	• O-ring	
471626	3	• Sealing ring	
469327	2	• Gasket	
469328	6	• Gasket	
424983	1	• Sealing ring	
941666	1	• Felt ring	
20441697	1	• Crankshaft seal	(469336)
845240	1	Small parts kit, fuel inj. pump	
863370	1	• Gasket	(6232208)
1699581	1	• Gasket	
240017	1	• Gasket	
18836	6	• Gasket	
941906	9	• Spring washer	
35168	1	• Key	
864299	1	• Sealing ring	
243299	1	• O-ring	
941913	1	• Spring washer	
239990	6	• Lock ring	
	6	• Washer	

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PART NO.	QTY	DESCRIPTION	NOTES
240422	12	• O-ring	
239993	6	• Gasket	
240001	6	• Gasket	
20441697	1	• Crankshaft seal	(469336)
876020	1	Spring kit, belt tensioner	
18702	1	• Washer	
843927	2	• Wear washer	
845208	1	• Sleeve	
845215	1	• Spring	
941908	1	• Spring washer	
941911	1	• Spring washer	
942336	1	• Spring washer	
947790	1	• Flange screw	(970958)
955542	1	• Screw	
959821	1	• Screw	
971089	1	• Lock nut	