

TAD1231GE, TAD1232GE

PART NO.	QTY	DESCRIPTION	NOTES
876634	6	Cylinder liner kit	
	6	• Cylinder liner	
270950	6	• Sealing ring kit	
	6	• • Sealing ring	
	12	• • Sealing ring	
	6	• • Sealing ring	
	6	• Piston	
876074	6	• Piston ring kit	
	6	• • Oil scraper ring	
		• • Expanding ring	
	6	• • Compression ring	
	6	• • Compression ring	
8193837	6	• Piston pin	
423124	12	• Lock ring	
270130	6	Big end bearing kit	
270131	6	Big end bearing kit	
270132	6	Big end bearing kit	
270133	6	Big end bearing kit	
270134	6	Big end bearing kit	
270135	6	Big end bearing kit	
270449	7	Main bearing kit	
270450	7	Main bearing kit	
270451	7	Main bearing kit	
270452	7	Main bearing kit	
3093651	1	Thrust washer kit	(276791)
276792	1	Thrust washer kit	
3093653	1	Thrust washer kit	(276793)
	4	Thrust washer	
270949	6	Gasket kit, cylinder head	
	6	• Gasket	
422413	6	• Sealing ring	
423326	12	• Sealing ring	
422415	12	• Sealing ring	
876956	1	Gasket kit, induction manifold	
469830	6	• Rubber ring	
424618	2	• Gasket	
875840	1	Gasket kit, exhaust manifold	
470534	6	• Gasket	
468646	12	• Lock washer	Not for TAD1231GE, TAD1232GE.
423350	6	• Lock washer	
941744	36	• Washer	
876352	1	Gasket kit, turbo connect.	
470939	1	• Gasket	
420641	1	• Gasket	
420643	1	• Gasket	
1543360	1	• Gasket	Not for TAD1231GE, TAD1232GE.
942703	1	• Gasket	
11998	1	• Gasket	
955893	1	• Washer	
941906	1	• Spring washer	
18677	1	• Gasket	
1697975	1	Repair kit, turbo	FOR 865966
	2	• Bearing	
	1	• Bearing	
	3	• Seal	

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PART NO.	QTY	DESCRIPTION	NOTES
	4	• Ring retainer	
	10	• Lock washer	
	1	• O-ring	
	1	• Sleeve	
	1	• Nut	
276936	1	Repair kit, water pump	(276814)
1545359	1	• Lock washer	
1545358	1	• Lock washer	
941906	4	• Spring washer	
925262	1	• O-ring	
1675944	1	• Impeller	
1676561	1	• Sealing ring	
184816	1	• Ball bearing	
978293	1	• Sealing ring	
181286	1	• Ball bearing	
423352	1	• Gasket	
469477	1	• O-ring	
925257	1	• O-ring	
975673	3	• O-ring	Not for TAD1231GE, TAD1232GE.
975675	2	• O-ring	Not for TAD1231GE, TAD1232GE.
1544410	1	• Sealing ring	
1664473	3	• O-ring	
276156	1	Overhaul kit, oil pump	OIL PUMP 478649
470347	4	• Bushing	
941907	5	• Spring washer	
	1	• Shaftwith gear	
	1	• Gear	
876641	1	Gasket kit, additional decarbonizing	
424692	6	• Gasket	
1275379	1	• Gasket	
942580	12	• Gasket	
947620	15	• Gasket	
876371	1	Gasket kit, additional recondition	
18813	1	• Gasket	
1546221	1	• Sealing ring	
907132	5	• Gasket	
18818	1	• Gasket	
469823	3	• Gasket	
469846	6	• Sealing ring	
969011	22	• Gasket	
942580	12	• Gasket	
1275379	1	• Gasket	
468116	1	• Gasket	
975610	1	• O-ring	
468094	1	• Sealing ring	
423123	1	• Sealing ring	
957171	4	• Gasket	
422130	1	• Gasket	
11996	4	• Gasket	
18677	4	• Gasket	
478505	1	• Gasket	
957181	4	• Gasket	
424621	1	• Gasket	
468557	1	• Gasket	
469486	1	• Gasket	
470383	2	• Sealing ring	
421158	1	• Sealing ring	
949658	2	• O-ring	
949659	1	• O-ring	

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PART NO.	QTY	DESCRIPTION	NOTES
469483	1	• Sealing ring	
418326	2	• Rubber ring	
1546221	1	• Sealing ring	
470263	1	• Sealing ring	
470527	2	• Sealing ring	
469477	1	• O-ring	
949658	1	• O-ring	
925092	1	• O-ring	
1161231	1	• Sealant	
15304	1	• Gasket	
947625	1	• Gasket	
949656	1	• O-ring	
947620	3	• Gasket	
18666	1	• Gasket	
11994	2	• Gasket	
947281	2	• Gasket	
423352	1	• Gasket	
1544410	1	• Sealing ring	
1544710	1	• Sealing ring	
11998	1	• Gasket	
925257	1	• O-ring	
1664473	1	• O-ring	
471626	3	• Sealing ring	
469327	2	• Gasket	
469328	6	• Gasket	
424983	2	• Sealing ring	
941666	1	• Felt ring	
20441697	1	• Crankshaft seal	(469336)
876020	1	Spring kit, belt tensioner	NOT TAD1231GE
18702	1	• Washer	
843927	2	• Wear washer	
845208	1	• Sleeve	
845215	1	• Spring	
941908	1	• Spring washer	
941911	1	• Spring washer	
942336	1	• Spring washer	
947790	1	• Flange screw	(970958)
955542	1	• Screw	
959821	1	• Screw	
971089	1	• Lock nut	