



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	470646	1	Timing gear casing		SN-XXXXXXXXXX/224464. With thread 7/16 for alternator screw. REPL BY 8194639
	479666	1	Timing gear casing		SNXXXXXXXXXX/224465-. With thread M14 for alternator screw. REPL BY 8194639
	8194639	1	Timing gear casing		
2	941510	1	• Pin		
3	941511	1	• Pin		
4	8194626	1	• Pin		
5	1161231	X	Sealant		304ml
	1161277	X	Sealant		10g
6	864623	1	Cover		
7	941666	1	• Felt ring		
8	424983	1	• Sealing ring		
9	1161231	X	Sealant		304ml
	1161277	X	Sealant		10g
10	942336	5	Spring washer		
11	941939	4	Screw		L=29mm
12	955537	1	Screw		L=51mm
13	942336	22	Spring washer		
14	955542	8	Screw		L=83mm
	940162	8	Screw		L=38mm
	955540	2	Screw		L=70mm
15	849197	1	Tube, oil filling		
16	1275379	1	Gasket		
17	421753	1	Oil filler cap		
18	955126	3	• Screw		
19	975610	1	O-ring		
20	953346	3	Stud		
21	941911	3	Spring washer		
22	955828	3	Nut		
23	468093	1	Cover		
24	468094	1	Sealing ring		
25	955535	2	Screw		
26	942336	2	Spring washer		
27	960633	2	Plug		M20
28	947625	2	Gasket		
29		1	Tachometer sensor	2814	
30	949656	1	O-ring		
31	192114	1	Plug		7/8UNF
32	18677	1	Gasket		
33	467461	1	Drive, idle gear		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
33			Case hardened		
34	422766	1	Spindle		
35	478951	1	Thrust washer		
36	468738	3	Screw		
37	942180	3	Washer		
38		1	Gearcamshaft	716	
39		1	Gearfuel inj. pump	1250	
40		1	Gearcrankshaft	1224	
41		1	Idler gearoil pump	752	
42	478959	1	Idler gear, water pump		
43		1	• Ball bearing		
44	478955	1	Round nut		(906634)
45	907024	1	Lock washer		Only together with 470219.