

PART NO.	QTY	DESCRIPTION	NOTES
876083	6	Cylinder liner kit	(275074)
	6	• CYLINDER LINER	
271155	6	• Sealing ring kit	SN-XXXXXXXXXX/136970
270950	6	• Sealing ring kit	SN XXXXXXXXXX/136971-
	6	• • SEAL RING	
	12	• • SEAL RING	
	6	• • SEAL RING	
	6	• PISTON	
270603	6	• Piston ring kit	
	6	• • OIL RING	
		• • EXPANDER RING	
	6	• • COMPRESSION RING	
	6	• • COMPRESSION RING	
423342	6	• Piston pin	
423124	12	• Lock ring	
270950	6	Sealing ring kit	(875799)
	6	• SEAL RING	
	12	• SEAL RING	
	6	• SEAL RING	
	6	• PISTON	
270603	6	Piston ring kit	
	6	• OIL RING	
	6	• EXPANDER RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
270130	6	Big end bearing kit	STD D
270131	6	Big end bearing kit	0.25 MM U.S
270132	6	Big end bearing kit	0.50 MM U.S
270133	6	Big end bearing kit	0.75 MM U.S
270134	6	Big end bearing kit	1,00 MM U.S
270135	6	Big end bearing kit	1,25 MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0.25 MM U.S
270451	7	Main bearing kit	0.50 MM U.S
270452	7	Main bearing kit	0.75 MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0.1 MM O.S
276793	1	Thrust washer kit	0.2 MM O.S
423288	4	Thrust washer	0.3 MM O.S
275548	6	Gasket kit, CYLINDER HEAD	
422413	6	• Sealing ring	D = 11 MM
423326	12	• Sealing ring	D = 32 MM
422415	12	• Sealing ring	D = 18 MM
876404	1	Gasket kit, INDUCTION MANIFOLD	
469830	6	• Rubber ring	
424618	2	• Gasket	(469560)
875840	1	Gasket kit, EXHAUST MANIFOLD	
470534	6	• Gasket	
468646	12	• Lock washer	
423350	6	• Lock washer	
941744	36	• Washer	

PART NO.	QTY	DESCRIPTION	NOTES
876352	1	Gasket kit, TURBO	
470939	1	• Gasket	
420641	1	• Gasket	(417378)
1543360	1	• Gasket	
942703	1	• Gasket	
11998	1	• Gasket	
955893	1	• Washer	
941906	1	• Spring washer	
18677	1	• Gasket	
273626	1	Repair kit, TURBO	TURBO 846634 EARLY TYPE
	4	• LOCK RING	
	2	• BEARING BUSHING	
	1	• BEARING RING	
	1	• PISTON RING	
	1	• THRUST BEARING	
	2	• PISTON RING	
1518451	1		
1518454	1	• Nut	
	1	• LOCK RING	
	1	• SEAL RING	
420641	1	• Gasket	(417378)
1543360	1	• Gasket	
470939	1	• Gasket	
275946	1	Repair kit, TURBO	TURBO 847827
	4	• CIRCLIP	
420641	1	• Gasket	(417378)
1543360	1	• Gasket	
470939	1	• Gasket	
	2	• PISTON RING	
422360	1	• Lock ring	
	2	• BEARING BUSHING	
	1	• PISTON RING	
	1	• RUBBER RING	
843423	1	• Sleeve	
	1	• THRUST BEARING	
411809	10	• Spring washer	
420470	10	• Screw	
1695715	5	• Washer	
875842	1	Repair kit, WATER PUMP 1545261	
181286	1	• Ball bearing	
1545359	1	• Lock washer	
1545358	1	• Lock washer	
925262	1	• O-ring	
421306	1	• Wear ring	
1545283	1	• Sealing ring	
70913	1	• Deflector	
1660609	1	• Ball bearing	
958811	1	• Sealing ring	
275757	1	Repair kit, OIL PUMP 470343	
470347	4	• Bushing	
	1	• BEARING PIN	
	1	• SHAFT WITH GEAR	
	1	• GEAR	
875833	1	Gasket kit, DECARBONIZING	

PART NO.	QTY	DESCRIPTION	NOTES
424692	6	• Gasket	
469455	6	• Sealing ring	
466405	6	• Rubber ring	
423281	6	• Sealing ring	
876371	1	Gasket kit, RECONDITIONING	
947821	1		
907132	5	• Gasket	
18818	1	• Gasket	
469823	3	• Gasket	
469846	6	• Sealing ring	
969011	1	• Gasket	(18671)
942580	12	• Gasket	
940096	1	• Gasket	
468557	1	• Gasket	
468116	1	• Gasket	
975610	1	• O-ring	
468094	1	• Sealing ring	
925059	1	• O-ring	
423123	1	• Sealing ring	
957171	4	• Gasket	
422130	1	• Gasket	
11996	3	• Gasket	
18677	4	• Gasket	
470745	1	• Gasket	
957181	4	• Gasket	
424621	1	• Gasket	(468556)
849567	1	• Sealing ring	(821754)
470383	2	• Sealing ring	
469846	1	• Sealing ring	(424342)
949658	2	• O-ring	
469486	1	• Gasket	
949659	1	• O-ring	
469483	1	• Sealing ring	
418326	2	• Rubber ring	
969011	4	• Gasket	(18671)
15304	1	• Gasket	
947620	3	• Gasket	
18666	1	• Gasket	
11994	2	• Gasket	
947281	2	• Gasket	
423352	1	• Gasket	
1544410	1	• Sealing ring	
1544710	1	• Sealing ring	
423351	1	• Gasket	
11996	1	• Gasket	
925257	1	• O-ring	
1664473	1	• O-ring	(925254)
466405	6	• Rubber ring	
468461	2	• Gasket	
469328	6	• Gasket	
845240	1	Small parts kit, REPAIR KIT FOR FUEL INJ. PUMP 845216 848770,847612, 847768 847261	
	1		
35168	1	• Key	
864299	1	• Sealing ring	
243299	1	• O-ring	
941906	1	• Spring washer	
35168	1	• Key	

PART NO.	QTY	DESCRIPTION	NOTES
1698192	1	• Gasket	
240017	1	• Gasket	
130673	3	• Stud	
863370	1	• Gasket	
941906	3	• Spring washer	
18836	6	• Gasket	
240001	6	• Gasket	
239993	6	• Gasket	
240422	12	• O-ring	
846937	6	• O-ring	
243368	6	• Spring	
876020	1	Spring kit	
18702	1	• Washer	
843927	2	• Wear washer	
845208	1	• Sleeve	
845215	1	• Spring	
941908	1	• Spring washer	
941911	1	• Spring washer	
942336	1	• Spring washer	
970958	1	• Screw	
955542	1	• Screw	
959821	1	• Screw	
971089	1	• Lock nut	