



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|------------------------|----------|----------------------------|
| 1 | 876083 | 6 | Cylinder liner kit | IK | |
| 2 | | 6 | · CYLINDER LINER | IK | |
| 3 | 271155 | 6 | · Sealing ring kit | IK | SN-XXXXXXXXXX/136970 |
| | 270950 | 6 | · Sealing ring kit | | SN XXXXXXXXXXXX/136971- |
| 4 | | 6 | · · SEAL RING | IK | |
| 5 | | 12 | · · SEAL RING | IK | |
| 6 | | 6 | · · SEAL RING | IK | |
| 7 | | 6 | · PISTON | IK | |
| 8 | 270603 | 6 | · Piston ring kit | IK | |
| 9 | | 6 | · · OIL RING | IK | |
| | | 6 | · · EXPANDER RING | IK | |
| 10 | | 6 | · · COMPRESSION RING | IK | |
| 11 | | 6 | · · COMPRESSION RING | IK | |
| 12 | 423342 | 6 | · Piston pin | IK | |
| 13 | 423124 | 12 | · Lock ring | IK | |
| 14 | 846864 | 6 | Connecting rod | | |
| 15 | 470434 | 6 | · Bushing | | |
| 16 | 1545479 | 12 | · Screw | | |
| 17 | 468271 | X | Shim | | TH = 0.20 MM |
| | 468272 | X | Shim | | TH = 0.30 MM |
| | 468273 | X | Shim | | TH = 1.00 MM |
| 18 | 270130 | 6 | Big end bearing kit | | STD D |
| | 270131 | 6 | Big end bearing kit | | 0,25 MM U.S |
| | 270132 | 6 | Big end bearing kit | | 0,50 MM U.S |
| | 270133 | 6 | Big end bearing kit | | 0,75 MM U.S |
| | 270134 | 6 | Big end bearing kit | | 1,00 MM U.S |
| | 270135 | 6 | Big end bearing kit | | 1,25 MM U.S |
| 19 | | 6 | · BEARING SHELL, UPPER | | |
| 20 | | 6 | · BEARING SHELL, LOWER | | |
| 21 | 848769 | 1 | Crankshaft | | (846444) |
| | | | Bulletin 46-07 | 46-07-EN | Crankshaft/Flywheel |
| 22 | 422253 | 1 | · Woodruff key | | |
| 23 | | 7 | BEARING CAP | | |
| 24 | 270449 | 7 | Main bearing kit | | STD |
| | 270450 | 7 | Main bearing kit | | 0,25MM U.S |
| | 270451 | 7 | Main bearing kit | | 0,50MM U.S |
| | 270452 | 7 | Main bearing kit | | 0,75MM U.S |
| 25 | 276791 | 1 | Thrust washer kit | | STD D |
| | 276792 | 1 | Thrust washer kit | | 0,1MM O.S |
| | 276793 | 1 | Thrust washer kit | | 0,2MM O.S |
| | 423288 | 1 | Thrust washer | | 0.3 MM O.S |
| 26 | 423080 | 1 | Crankshaft gear | | |
| | | | Bulletin 45-01 | 45-01-EN | Timing Gears, 71, 100, 121 |
| 27 | 423177 | 1 | Oil deflector | | |
| 28 | 424958 | 1 | Hub | | |
| 29 | 422124 | 1 | Washer | | |
| 30 | 941494 | 1 | Screw | | |
| 31 | 846645 | 1 | Absorber | | |
| 32 | 468187 | 1 | Pulley | | |
| | 847367 | 1 | Pulley | | 6-GROOVE |
| 33 | 955549 | 6 | Screw | | L = 45 MM |
| | 955551 | 12 | Screw | | L = 57 MM FOR 847367 |
| 34 | 941909 | 6 | Spring washer | | (941495) |
| | 941909 | 12 | Spring washer | | FOR 847367 |
| 35 | 864402 | 1 | Flywheel | | STD (847168) |
| | | | Bulletin 46-07 | 46-07-EN | Crankshaft/Flywheel |
| 35 | 849328 | 1 | Flywheel | | CLARK |
| 36 | 420794 | 1 | · Gear ring | | |
| 36A | 849326 | 1 | Bushing | | CLARK |
| 37 | 941570 | 10 | Screw | | |
| 38 | 467773 | 10 | Washer | | |