

PART NO.	QTY	DESCRIPTION	NOTES
275059	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
423342	6	• Piston pin	
423124	12	• Lock ring	
275321	6	• Piston ring kit	
275730	6	• Sealing ring kit	
275321	6	Piston ring kit	
	6	• OIL RING	
	6	• COMPRESSION RING	MO33407/XXXXX-
	6	• COMPRESSION RING	
275730	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
468582	6	• Protecting ring	
270105	6	Big end bearing kit	STD D
270106	6	Big end bearing kit	0,25 MM U.S
270107	6	Big end bearing kit	0,50 MM U.S
270108	6	Big end bearing kit	0,75 MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0,25 MM U.S
270451	7	Main bearing kit	0,50 MM U.S
270452	7	Main bearing kit	0,75 MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0,1 MM O.S
276793	1	Thrust washer kit	0,2 MM O.S
423288	1	Thrust washer	(276794) 0,3 MM OVER SIZE
275548	6	Gasket kit CYLINDER HEAD	
422413	6	• Sealing ring	
423326	12	• Sealing ring	
422415	12	• Sealing ring	
275598	1	• Gasket kit, INDUCTION- AND EXHAUST MANIFOLD	
423174	6	• Rubber ring, IND.MANIFOLD	
468647	6	• Gasket, EXHAUST MANIFOLD	
468243	1	• Gasket, FLANGE	
275529	1	Gasket kit TURBO	
411710	1	• Gasket, EXHAUST PIPE	
417378	1	• Gasket, TURBO	
417381	1	• Gasket, TURBO	
417382	1	• Gasket, TURBO	
422075	1	• Gasket, FLANGE	
423336	1	• Gasket, FLANGE	
275615	1	Repair kit WATER PUMP	
70913	1	• Deflector	
181286	1	• Ball bearing	
181670	1	• Ball bearing	
1542833	1	• Sealing ring	
421306	1	• Wear ring	
423351	1	• Gasket	
423352	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
424345	1	• O-ring	
468244	1	• Impeller	
468245	2	• Lock washer	
468249	1	• Shaft	
925092	2	• O-ring	
925254	2	• O-ring	
925257	1	• O-ring	
925262	1	• O-ring	
941906	4	• Spring washer	
958811	1	• Sealing ring	
275731	1	Repair kit	REPLACED BY COMPLETE FUEL FEED PUMP 826550.
		OIL PUMP	
424133	1	• Washer	
	1	• BEARING PIN	
	1	• GEAR	
	1	• SHAFT WITH GEAR	
910115	1	• Key	
470234	2	• Bushing	(940359)