



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	479650	1	Cylinder block	REPL BY 8194668. Spare part design.
	8194668	1	Cylinder block	
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2		7	· Bearing cap	
3	422426	1	· Pin	
4	422067	14	· Screw	
5	422076	1	· Bushing, camshaft	
6	422077	1	· Bushing, camshaft	
7	422078	1	· Bushing, camshaft	
8	422079	1	· Bushing, camshaft	
9	422080	1	· Bushing, camshaft	
10	422081	1	· Bushing, camshaft	
11	422082	1	· Bushing, camshaft	
12	952075	1	· Plug, 1/4-NPTF	
13	821335	1	· Plug	
14	469328	6	· Gasket	
15	468563	1	· Pipe	
16	479979	7	· Plug, 1/8-NPTF	
17	191171	2	· Pin	
18	950543	12	· Pin	
19	955083	2	· Cap plug	
20	467367	5	· Plug	
21		1	· Pipe	
22	955082	4	· Cap plug	
23	422369	2	· Plug	
24		1	· Plug	
25	969011	1	· Gasket	
26	469846	1	· Sealing ring	
27	471706	1	· Reducing valve	MARKED BLUE REPLACED BY 471812
	471812	1	· Reducing valve	MARKED BLACK
27A	469332	1	· · Spring	FOR 471706
	466445	1	· · Spring	FOR 471812
28	949658	1	· O-ring	
29	471752	1	· Cover	
30	940100	2	· Screw	
31	949607	2	· Spring washer	
32	952075	1	Plug, 1/4-NPTF	
33	948187	2	Plug, 3/4-UNF	
34	18818	2	Gasket	
35	864865	1	Plug, pump coupling guard	
36	11996	1	Gasket	
37	479977	1	Plug	
38	479954	1	Nipple	(190130)
39	479970	1	Tap	EARLY TYPE (820436)
40	821889	1	Tube	EARLY TYPE, REPLACED BY 949918
41	954357	1	Cap nut	EARLY TYPE
42	954365	1	Fitting	EARLY TYPE
43	940133	1	Screw	EARLY TYPE
44	942400	1	Clamp	EARLY TYPE
45	940097	1	Washer	EARLY TYPE
46	949918	1	Drain cock	LATE TYPE
47		1	Lifting eye	
48	955561	2	Screw	
49	940280	2	Spring washer	
50	479977	1	Plug, 1/2-NPTF	
51	423120	2	Inspection cover	
52	423121	1	Inspection cover, crankcase vent.	
53	469823	3	Gasket	
54	422541	6	Screw	
55	471856	6	Sealing ring	

REF	PART NO.	QTY	DESCRIPTION	NOTES
56	422542	1	Splash plate	
57	422757	1	Pipe	
58	421158	1	Sealing ring	
59	942402	2	Flange screw	