



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|-----------------------------------|----------|-------------------------------------|
| 1 | 479650 | 1 | Cylinder block | | REPL BY 8194668. Spare part design. |
| | 8194668 | 1 | Cylinder block | | |
| | 8194668 | 1 | Cylinder block | | |
| 2 | | 7 | · Bearing cap | | |
| 3 | 422426 | 1 | · Pin | | |
| 4 | 422067 | 14 | · Screw | | |
| 5 | 422076 | 1 | · Bushing, camshaft | | |
| 6 | 422077 | 1 | · Bushing, camshaft | | |
| 7 | 422078 | 1 | · Bushing, camshaft | | |
| 8 | 422079 | 1 | · Bushing, camshaft | | |
| 9 | 422080 | 1 | · Bushing, camshaft | | |
| 10 | 422081 | 1 | · Bushing, camshaft | | |
| 11 | 422082 | 1 | · Bushing, camshaft | | |
| 12 | 952075 | 1 | · Plug, 1/4-NPTF | | |
| 13 | 821335 | 1 | · Plug | | |
| 14 | 469328 | 6 | · Gasket | | |
| 15 | 468563 | 1 | · Pipe | | |
| 16 | 479979 | 7 | · Plug, 1/8-NPTF | | |
| 17 | 191171 | 2 | · Pin | | |
| 18 | 950543 | 12 | · Pin | | |
| 19 | 955083 | 2 | · Cap plug | | |
| 20 | 467367 | 5 | · Plug | | |
| 21 | | 1 | · Pipe | | |
| 22 | 955082 | 4 | · Cap plug | | |
| 23 | 422369 | 2 | · Plug | | |
| 24 | | 1 | · Plug | | |
| 25 | 969011 | 1 | · Gasket | | |
| 26 | 469846 | 1 | · Sealing ring | | |
| | | | | | |
| | | | | | |
| 27 | 471707 | 1 | · Reducing valve | | MARKED YELLOW |
| | | | | | |
| | | | | | |
| 27A | 468727 | 1 | · · Spring | | FOR 471707 |
| 28 | 949658 | 1 | · O-ring | | |
| 29 | 471752 | 1 | · Cover | | |
| 30 | 940100 | 2 | · Screw | | |
| 31 | 949607 | 2 | · Spring washer | | |
| 32 | 952075 | 1 | Plug, 1/4-NPTF | | |
| 33 | 948187 | 2 | Plug, 3/4-UNF | | |
| 34 | 18818 | 2 | Gasket | | |
| 35 | 864865 | 1 | Plug, pump coupling guard | | |
| 36 | 11996 | 1 | Gasket | | |
| 37 | 479977 | 1 | Plug | | |
| 38 | 479954 | 1 | Nipple | | (190130) |
| 39 | 479970 | 1 | Tap | | EARLY TYPE (820436) |
| 40 | 821889 | 1 | Tube | | EARLY TYPE, REPLACED BY 949918 |
| 41 | 954357 | 1 | Cap nut | | EARLY TYPE |
| 42 | 954365 | 1 | Fitting | | EARLY TYPE |
| 43 | 940133 | 1 | Screw | | EARLY TYPE |
| 44 | 942400 | 1 | Clamp | | EARLY TYPE |
| 45 | 940097 | 1 | Washer | | EARLY TYPE |
| 46 | 949918 | 1 | Drain cock | | LATE TYPE |
| 47 | | 1 | Lifting eye | | |
| 48 | 955561 | 2 | Screw | | |
| 49 | 940280 | 2 | Spring washer | | |
| 50 | 479977 | 1 | Plug, 1/2-NPTF | | |
| 51 | 423120 | 2 | Inspection cover | | |
| 52 | 423121 | 1 | Inspection cover, crankcase vent. | | |
| 53 | 469823 | 3 | Gasket | | |
| 54 | 422541 | 6 | Screw | | |
| 55 | 471856 | 6 | Sealing ring | | |

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| 56 | 422542 | 1 | Splash plate | | |
| 57 | 422757 | 1 | Pipe | | |
| 58 | 421158 | 1 | Sealing ring | | |
| 59 | 942402 | 2 | Flange screw | | |
| 60 | | 6 | Jetpiston cooling | 734 | |
| 61 | | 6 | Screw | 734 | |