

TD100G-87

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275627	6	Cylinder liner kit	1807	
271157	6	• Sealing ring kit		
422713	6	• • Sealing ring		
1546229	6	• • Sealing ring		
424832	6	• • Sealing ring		
866140	6	• Piston		
275084	6	• Piston ring kit		
	6	• • Compression ring		
	6	• • Compression ring		
	6	• • Oil scraper ring		
422344	6	• Piston pin		
417466	12	• Lock ring		
270124	6	Big end bearing kit	1807	STD D
270125	6	Big end bearing kit		0,25mmU.S
270126	6	Big end bearing kit		0,50mm UNDER SIZE
	6	Big end bearing kit		U.S=0,75mm
270128	6	Big end bearing kit		U.S=1,00mm
270129	6	Big end bearing kit		U.S=1,25mm
270438	7	Main bearing kit	1807	STD D
270439	7	Main bearing kit		0,25mmU.S
270440	7	Main bearing kit		0,50mm UNDER SIZE
270441	7	Main bearing kit		U.S=0,75mm
270442	7	Main bearing kit		U.S=1,00mm
270443	7	Main bearing kit		U.S=1,25mm
276758	6	Thrust washer kit	1807	STD D
276759	6	Thrust washer kit		O.S=0,10mm
276760	6	Thrust washer kit		O.S=0,20mm
276761	6	Thrust washer kit		O.S=0,30mm
270789	6	Gasket kit, cylinder head	1726	
422413	6	• Sealing ring		
422414	6	• Sealing ring		
422415	6	• Sealing ring		
275748	1	Gasket kit, exhaust manifold	1928	EARLY TYPE
471219	1	• Sealing ring		
1545109	2	• Sealing ring		
876722	1	Gasket kit, exhaust manifold	1928	LATE TYPE
471219	1	• Sealing ring		
479107	6	• Gasket		
1545109	2	• Sealing ring		
276052	1	Gasket kit, induction manifold	1924	EARLY TYPE
479107	6	• Gasket		
469829	6	• Rubber ring		
469508	1	• Sealing ring		
469509	1	• Sealing ring		
424618	2	• Gasket		
1542781	1	• Sealing ring		
1542783	2	• Sealing ring		
876781	1	Gasket kit, induction manifold	1924	LATE TYPE
424618	2	• Gasket		
469508	1	• Sealing ring		
469509	1	• Sealing ring		
469829	6	• Rubber ring		
876354	1	Gasket kit, turbo connect.	1959	
11998	1	• Gasket		

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420641	1	• Gasket		
420643	1	• Gasket		
422779	1	• Gasket		
862603	1	• Gasket		
942703	1	• Gasket		
1545277	2	• Lock washer		
275948	1	Repair kit, turbo		SEE GROUP 25
	4	• Lock ring		
	1	• Lock ring		
	1	• Piston ring		
	1	• Piston ring		
	1	• O-ring		
	6	• Screw		
	3	• Screw		
	1	• Thrust bearing		
	2	• Bearing		
	8	• Lock washer		
276155	1	Overhaul kit, oil pump	1864	FOR 1545119,479319
424133	1	• Washer		
	1	• Gear		
	1	• Shaft		
	1	• Gear		
	1	• Key		
	2	• Bushing		
875661	1	Repair kit, water pump 1675945	1220 1223	
844369	1	• Shaft		
181538	1	• Ball bearing		
422202	1	• Spacer sleeve		
1542871	1	• Spacer sleeve		
1542870	1	• Ball bearing		
843597	1	• Hub		
955525	2	• Screw		
914462	1	• Lock ring		
1660609	1	• Ball bearing		
70913	1	• Deflector		
1545283	1	• Sealing ring		
1676432	1	• Sealing ring		
421306	1	• Wear ring		
422149	1	• Impeller		
1698603	1	• Impeller		
423127	1	• Gasket		
1545244	1	• Gasket		
272813	1	Repair kit, air compr.	1997	TUFLO 500
346938	1	• Gasket		
328731	1	• Gasket		
	2	• Valve seat		
324344	2	• Valve		
328756	2	• Guide		
324346	2	• Spring		
328757	2	• Valve disc		
324349	2	• Spring		
	2	• Push rod		
	2	• Guide		
	1	• Thrust washer		
	1	• Spring		
326839	1	• Guide		
1697531	1	• Gasket		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
3090471	1	Repair kit, air compr. Comps. not spec.	135	15,5 W31
276035	1	Gasket kit, decarbonizing	1726	
478074	12	• Valve cap		
479260	6	• Seal		
424693	6	• Gasket		
424694	6	• Gasket		
941907	24	• Spring washer		
876315	1	Gasket kit, reconditioning		
11994	2	• Gasket		
11996	1	• Gasket		
11998	2	• Gasket		
15304	1	• Gasket		
18666	2	• Gasket		
18677	1	• Gasket		
18818	2	• Gasket		
421158	1	• Sealing ring		
422130	1	• Gasket		
422626	1	• Gasket		
423123	1	• Sealing ring		
423127	1	• Gasket		
423138	1	• Gasket		
424345	1	• O-ring		
424580	1	• Sealing ring		
469455	6	• Sealing ring		
469477	1	• O-ring		
468557	1	• Gasket		
469483	1	• Sealing ring		
469487	1	• Gasket		
469823	3	• Gasket		
471856	6	• Sealing ring		
479264	1	• Gasket		
907132	3	• Gasket		
925059	1	• O-ring		
925074	1	• O-ring		
925255	1	• O-ring		
940096	1	• Gasket		
947281	2	• Gasket		
947620	2	• Gasket		
949656	1	• O-ring		
949658	1	• O-ring		
969011	20	• Gasket		
975610	1	• O-ring		
1545244	1	• Gasket		
1545271	1	• Sealing ring		
1544410	1	• Sealing ring		
1544710	1	• Sealing ring		