



15008

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275647	6	Cylinder liner kit		
2	479380	6	· Cylinder liner		
3	271157	6	· Sealing ring kit		
4	276197	6	· Piston ring kit		
5		6	· Piston		
6	479874	6	· Piston pin		
7	914529	12	· Lock ring		
8	422619	X	Shim		TH=0,20mm
	422620	X	Shim		TH = 0,30mm
	422621	X	Shim		TH = 0,50mm
9	422706	6	Connecting rod	SO	
10	1545479	12	· Screw		
11	422708	6	· Bushing		
12	848767	1	Crankshaft, 10 hole for flywheel		CLASSIFIED
	3825697	1	Crankshaft, 14 hole for flywheel		CLASSIFIED
					REPL BY 3826009
	3826009	1	Crankshaft		CLASSIFIED
			14 hole for flywheel		
13	422253	1	· Woodruff key		
14	978130	6	· Plug		
15	423080	1	Crankshaft gear		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
16	424958	1	Hub		
17	422124	1	Washer		
18	941494	1	Screw		
19	866135	1	Pulley		(1545668)
20	270124	6	Big end bearing kit		STD D
	270125	6	Big end bearing kit		0,25mmU.S
	270126	6	Big end bearing kit		0,50mm UNDER SIZE
		6	Big end bearing kit		U.S=0,75mm
	270128	6	Big end bearing kit		U.S=1,00mm
	270129	6	Big end bearing kit		U.S=1,25mm
21	270438	7	Main bearing kit		STD D
	270439	7	Main bearing kit		0,25mmU.S
	270440	7	Main bearing kit		0,50mm UNDER SIZE
	270441	7	Main bearing kit		U.S=0,75mm
	270442	7	Main bearing kit		U.S=1,00mm
	270443	7	Main bearing kit		U.S=1,25mm
22	276758	1	Thrust washer kit		STD D
	276759	1	Thrust washer kit		O.S=0,10mm
	276760	1	Thrust washer kit		O.S=0,20mm
	276761	1	Thrust washer kit		O.S=0,30mm
23	468187	1	Pulley		HC50x182x3
	844591	1	Pulley		HC50x182x2. ALT
	844615	1	Pulley		HC50x182x1. ALT
24	955549	6	Screw		FOR 468187
	955552	12	Screw		FOR 844591,844615
25	941909	6	Spring washer		
26	864402	1	Flywheel, 10 hole		STD
			Bulletin 46-07	46-07-EN	Crankshaft/Flywheel
26	864997	1	Flywheel, 14 hole		STD
		1	Flywheel, 10 hole		TWIN DISC 6 F-1959-1
	3825926	1	Flywheel, 14 hole		TWIN DISC 6 F-1959-1
	849328	1	Flywheel, 10 hole		CLARK 34000, C5000, C8000
	866776	1	Flywheel, 14 hole	SO	CLARK 34000, C5000, C8000
	3825104	1	Flywheel		CLARK36000, SN2100279498-
	864555	1	Flywheel, 10 hole	SO	ZF WG180, 200 HN500
	3825924	1	Flywheel, 14 hole		ZF WG180, 200 HN500
27	849326	1	· Bushing		FOR 849328
	864557	1	· Bushing		FOR 864555
28	420794	1	· Gear ring		
29	467773	10	Washer, 10 hole for flywheel		
	467773	14	Washer, 14 hole for flywheel		
30	478717	10	Screw, 10 hole for flywheel		

