

TD100-85

PART NO.	QTY	DESCRIPTION	NOTES
275627	6	Cylinder liner kit	(275083)
	6	• CYLINDER LINER	
271157	6	• Sealing ring kit	
	6	• • SEAL RING	
	12	• • SEAL RING	
	6	• PISTON	
275084	6	• Piston ring kit	
	6	• • OIL RING	
	12	• • COMPRESSION RING	
	6	• • COMPRESSION RING	
422344	6	• Piston pin	STD D
422345	6	• Piston pin	0.05 MM O.S
422347	6	• Piston pin	0.20 MM O.S
417466	12	• Lock ring	
270124	6	Big end bearing kit	STD D. MO162079/XXXXX-
270125	6	Big end bearing kit	0.25 MM UNDER SIZE. MO162079/XXXXX-
270126	6	Big end bearing kit	0.50 MM UNDER SIZE. MO162079/XXXXX-
270127	6	Big end bearing kit	0.75 MM UNDER SIZE. MO162079/XXXXX-
270128	6	Big end bearing kit	1.00 MM UNDER SIZE. MO162079/XXXXX-
270129	6	Big end bearing kit	1.25 MM UNDER SIZE. MO162079/XXXXX-
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0.25 MM U.S
270440	7	Main bearing kit	0.50 MM U.S
270441	7	Main bearing kit	0.75 MM U.S
270442	7	Main bearing kit	1.00 MM U.S
270443	7	Main bearing kit	1.25 MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0.10 MM O.S
276760	1	Thrust washer kit	0.20 MM O.S
276761	1	Thrust washer kit	0.30 MM O.S
270789	6	Gasket kit, CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	D = 11 MM
422414	12	• Sealing ring	D = 18 MM
422415	12	• Sealing ring	D = 32 MM
276052	1	• Gasket kit, INDUCTION- AND EXHAUST MANIFOLD	(270763)
469829	6	• Rubber ring, INDUCTION MANIFOLD	(422174)
469508	1	• Sealing ring, INT. PIPE	
469509	1	• Sealing ring, INT. PIPE	
424618	2	• Gasket, CONN. PIPE	(469560)
947620	1	• Gasket, SCREW	
1542781	1	• Sealing ring, TURBO	
1542783	2	• Sealing ring, PIPE	
876354	1	Gasket kit, TURBO	
11998		Gasket	
420641		Gasket	
420643		Gasket	
422779		Gasket	

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TD100G, TD100H, TID100K

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**PENTA**

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PART NO.	QTY	DESCRIPTION	NOTES
942703		Gasket	
1545277		Lock washer	
875661	1	Repair kit, WATER PUMP 844379	
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	(181670)
1542870	1	• Ball bearing	
421306	1	• Wear ring	
422149	1	• Impeller	
422202	1	• Spacer sleeve	
843597	1	• Hub	
1542871	1	• Spacer sleeve	
844369	1	• Shaft	
914462	1	• Lock ring	
955525	1	• Screw	
1545283	1	• Sealing ring	
276155	1	Overhaul kit, OIL PUMP 1545119	(275570)
424133	1	• Washer	
	1	• GEAR	
	1	• SHAFT WITH GEAR	
910115	1	• Key	
470234	2	• Bushing	
275948	1	Repair kit, REPAIR KIT TURBO 846652,1545097	
	1	• PISTON RING	
	1	• CIRCLIP	
	1	• CIRCLIP	
	1	• THRUST BEARING	
	2	• BEARING BUSHING	
	1	• PISTON RING	
	1	• O-RING	
	3	• SCREW	
	6	• SCREW	
	8	• CIRCLIP	
845240	1	Small parts kit, REPAIR KIT FOR FUEL INJ. PUMP 847359,1545101, 846359	
941906	3	• Spring washer	
863370	1	• Gasket	
1698192	1	• Gasket	
240017	1	• Gasket	
18836	6	• Gasket	
941906	2	• Spring washer	
35168	1	• Key	
864299	1	• Sealing ring	
243299	1	• O-ring	
941906	4	• Spring washer	
941913	1	• Spring washer	
239990	6	• Lock ring	
241677	6	• Washer	
240422	12	• O-ring	
239993	6	• Gasket	
240001	6	• Gasket	
876019	1	Spring kit	
18702	1	• Washer	

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PART NO.	QTY	DESCRIPTION	NOTES
843927	2	• Wear washer	
845208	1	• Sleeve	
847507	1	• Spring	
941908	1	• Spring washer	
941911	1	• Spring washer	
942336	1	• Spring washer	
970958	1	• Screw	
955542	1	• Screw	
959821	1	• Screw	
971089	1	• Lock nut	