

TD100

PART NO.	QTY	DESCRIPTION	NOTES
275627	6	Cylinder liner kit	(275396)
	6	• CYLINDER LINER	
271157	6	• Sealing ring kit	
	6	• • SEAL RING	
	12	• • SEAL RING	
	6	• PISTON	
275084	6	• Piston ring kit	
	6	• • OIL RING	
	12	• • COMPRESSION RING	
	6	• • COMPRESSION RING	
422344	6	• Piston pin	STD D
422345	6	• Piston pin	0.05 MM O.S
422347	6	• Piston pin	0.20 MM O.S
417466	12	• Lock ring	
270099	6	Big end bearing kit	STD D. MO-162078/XXXXX
270124	6	Big end bearing kit	STD D. MO162079/XXXXX-
270100	6	Big end bearing kit	0.25 MM UNDER SIZE. MO-162078/XXXXX
270125	6	Big end bearing kit	0.25 MM UNDER SIZE. MO162079/XXXXX-
270101	6	Big end bearing kit	0.50 MM UNDER SIZE. MO-162078/XXXXX
270126	6	Big end bearing kit	0.50 MM UNDER SIZE. MO162079/XXXXX-
270102	6	Big end bearing kit	0.75 MM UNDER SIZE. MO-162078/XXXXX
270127	6	Big end bearing kit	0.75 MM UNDER SIZE. MO162079/XXXXX-
270103	6	Big end bearing kit	1.00 MM UNDER SIZE. MO-162078/XXXXX
270128	6	Big end bearing kit	1.00 MM UNDER SIZE. MO162079/XXXXX-
270104	6	Big end bearing kit	1.25 MM UNDER SIZE. MO-162078/XXXXX
270129	6	Big end bearing kit	1.25 MM UNDER SIZE. MO162079/XXXXX-
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0.25 MM U.S
270440	7	Main bearing kit	0.50 MM U.S
270441	7	Main bearing kit	0.75 MM U.S
270442	7	Main bearing kit	1.00 MM U.S
270443	7	Main bearing kit	1.25 MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0.10 MM O.S
276760	1	Thrust washer kit	0.20 MM O.S
276761	1	Thrust washer kit	0.30 MM O.S
270789	6	Gasket kit, CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	D = 11 MM
422414	12	• Sealing ring	D = 18 MM
422415	12	• Sealing ring	D = 32 MM
276052	1	• Gasket kit, INDUCTION- AND EXHAUST MANIFOLD	(270763)
469829	6	• Rubber ring, INDUCTION MANIFOLD	(422174)
469508	1	• Sealing ring, INT. PIPE	
469509	1	• Sealing ring, INT. PIPE	
424618	2	• Gasket, CONN. PIPE	(469560)
947620	1	• Gasket, SCREW	
1542781	1	• Sealing ring, TURBO	
1542783	2	• Sealing ring, PIPE	
876354	1	Gasket kit, TURBO	
11998		Gasket	
420641		Gasket	
420643		Gasket	

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422779		Gasket	
942703		Gasket	
1545277		Lock washer	
875661	1	Repair kit, WATER PUMP 844379	
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	(181670)
1542870	1	• Ball bearing	
421306	1	• Wear ring	
422149	1	• Impeller	
422202	1	• Spacer sleeve	
843597	1	• Hub	
1542871	1	• Spacer sleeve	
844369	1	• Shaft	
914462	1	• Lock ring	
955525	1	• Screw	
1545283	1	• Sealing ring	
276155	1	Overhaul kit, OIL PUMP 1545119	(275570)
424133	1	• Washer	
	1	• GEAR	
	1	• SHAFT WITH GEAR	
910115	1	• Key	
470234	2	• Bushing	
275948	1	Repair kit, REPAIR KIT TURBO 846652,1545097	
	1	• PISTON RING	
	1	• CIRCLIP	
	1	• CIRCLIP	
	1	• THRUST BEARING	
	2	• BEARING BUSHING	
	1	• PISTON RING	
	1	• O-RING	
	3	• SCREW	
	6	• SCREW	
	8	• CIRCLIP	
272560	1	Piston ring kit	STD D EARLY TYPE. AIR COMPRESSOR 351453 TUFLO 500
272561	1	Piston ring kit	0.25 MM OVER SIZE EARLY T. AIR COMPRESSOR 351453 TUFLO 500
272562	1	Piston ring kit	0.50 MM OVER SIZE EARLY T. AIR COMPRESSOR 351453 TUFLO 500
272563	1		0.75 MM OVER SIZE EARLY T. AIR COMPRESSOR 351453 TUFLO 500
328752	1	Piston ring kit	STD D LATE TYPE. AIR COMPRESSOR 351453 TUFLO 500
328753	1	Piston ring kit	0.25 MM OVER SIZE LATE TY. AIR COMPRESSOR 351453 TUFLO 500
328754	1	Piston ring kit	0.50 MM OVER SIZE LATE TY. AIR COMPRESSOR 351453 TUFLO 500
328755	1		0.75 MM OVER SIZE LATE TY. AIR COMPRESSOR 351453 TUFLO 500
276543	1	Repair kit, UNLOADING MECHANISM	AIR COMPRESSOR 351453 TUFLO 500
331876	2	• Piston	
326834	2	• Ring	
326835	2	• O-ring	

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331877	2	• Push rod	
331878	2	• Guide	
344231	1	• Thrust washer	
324355	1	• Spring	
326839	1	• Guide	
324117	1	• Gasket	
845240	1	Small parts kit, REPAIR KIT FOR FUEL INJ. PUMP 847359,1545101,846359	
941906	3	• Spring washer	
863370	1	• Gasket	
1698192	1	• Gasket	
240017	1	• Gasket	
18836	6	• Gasket	
941906	2	• Spring washer	
35168	1	• Key	
864299	1	• Sealing ring	
243299	1	• O-ring	
941906	4	• Spring washer	
941913	1	• Spring washer	
239990	6	• Lock ring	
241677	6	• Washer	
240422	12	• O-ring	
239993	6	• Gasket	
240001	6	• Gasket	
273443	1	Repair kit, OPERATING CYLINDER	
	1	• PISTON	
	2	• PISTON GASKET	
	1	• CIRCLIP	
	1	• RUBBER COVER	
6771724	1	, MASTER CYLINDER	
	1	• SPRING	
	2	• PISTON GASKET	
	1	• LOCK RING	
	1	• RUBBER COVER	
	1	• RUBBER SLEEVE	
876019	1	Spring kit	
18702	1	• Washer	
843927	2	• Wear washer	
845208	1	• Sleeve	
847507	1	• Spring	
941908	1	• Spring washer	
941911	1	• Spring washer	
942336	1	• Spring washer	
970958	1	• Screw	
955542	1	• Screw	
959821	1	• Screw	
971089	1	• Lock nut	
276035	1	Gasket kit	(875739)
478074	12	• Valve cap	(417133)
424693	6	• Gasket	
424694	6	• Gasket	
479260	6	• Seal	
941907	24	• Spring washer	

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276122	1	Gasket kit	
11994	5	• Gasket, HOLLOW SCREW	
11996	2	• Gasket, PLUG	
11998	3	• Gasket, HOLLOW SCREW	
15304	19	• Gasket, HOLLOW SCREW	
18665	4	• Gasket, PLUG	
18666	2	• Gasket, PLUG	
969011	10	• Gasket, HOLLOW SCREW	
18677	5	• Gasket, PLUG	
18818	1	• Gasket, PLUG	
949656	3	• O-ring, OIL PIPE	
949657	3	• O-ring, CYL.BLOCK	
469205	6	• O-ring, CYL.HEAD	
975610	1	• O-ring, COVER	
416033	3	• Sealing ring, THERMOSTAT	
417333	1	• Gasket, PIPE	
469328	6	• Gasket, CYL.BLOCK	
421158	1	• Sealing ring, VENT.PIPE	
424624	1	• Gasket, COVER	
424604	1	• Gasket, OIL SUMP	
422130	1	• Gasket, BEARING HOUSING	
422145	1	• Felt ring, COVER	
422146	1	• Felt ring, COVER	
424621	1	• Gasket, COVER	
422171	1	• Gasket, WATER PUMP	
469327	12	• Gasket, CYL.HEAD	
468463	1	• Gasket, CYL.BLOCK	
422409	1	• Gasket, PIPE ELBOW	
422551	1	• Rubber ring, OIL FILTER	
469483	2	• Sealing ring, OIL COOLER	
422626	1	• Gasket, COVER	
468557	1	• Gasket, COVER	
423054	1	• Gasket, COVER	
423123	1	• Sealing ring, BEARING HOUSING	
423127	1	• Gasket, WATER PUMP	
423129	1	• Gasket, WATER PUMP	
423138	1	• Gasket, PIPE ELBOW	
469481	1	• Sealing ring, OIL FILTER	
469846	1	• Sealing ring, COVER	
469477	1	• O-ring, PIPE ELBOW	
469482	1	• O-ring, PIPE ELBOW	
469823	3	• Gasket, COVER	
467177	1	• , COVER	
469484	1	• Sealing ring, CYL.BLOCK	
925054	1	• O-ring, BEARING HOUSING	
957181	1	• Gasket, SENSOR	
949721	2	• O-ring, VALVE	
925069	1	• O-ring, OIL FILTER	
940096	1	• Gasket, COVER	
424580	1	• Sealing ring, DRIVE DEVICE	
947620	3	• Gasket, OIL PIPE	
949658	1	• O-ring, COVER	
957171	15	• Gasket, HOLLOW SCREW	
957173	2	• Gasket, HOLLOW SCREW	
957175	3	• Gasket, HOLLOW SCREW	
471856	6	• Sealing ring, COVER	
424983	1	• Sealing ring, COVER	
969011	1	• Gasket, OIL PIPE	
925255	1	• O-ring, PIPE	
925074	1	• O-ring, HOUSING	
1544410	1	• Sealing ring, THERMOSTAT	
1544710	1	• Sealing ring, THERMOSTAT	
1545696	1	• Gasket, OIL SUMP	

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1545244	1	· Gasket, WATER PUMP	
1545271	1	· Sealing ring, PIPE	