

PART NO.	QTY	DESCRIPTION	NOTES
275627	6	Cylinder liner kit	
	6	• CYLINDER LINER	
271157	6	• Sealing ring kit	
	6	• • SEAL RING	
	6	• • SEAL RING	
1546229	6	• • Sealing ring	
	6	• PISTON	
275084	6	• Piston ring kit	
	6	• • COMPRESSION RING	
	6	• • COMPRESSION RING	
	6	• • OIL RING	
	6	• • EXPANDER RING	
422344	6	• Piston pin	
417466	12	• Lock ring, CIRCLIP	
270124	6	Big end bearing kit	STD D
270125	6	Big end bearing kit	0,25MM U.S
270126	6	Big end bearing kit	0,50MM U.S
270127	6	Big end bearing kit	0,75MM U.S
270128	6	Big end bearing kit	1,00MM U.S
270129	6	Big end bearing kit, BIG END BEARING KIT	1,25MM U.S
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0,25MM U.S
270440	7	Main bearing kit	0,50MM U.S
270441	7	Main bearing kit	0,75MM U.S
270442	7	Main bearing kit	1,00MM U.S
270443	7	Main bearing kit, MAIN BEARING KIT	1,25MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0,10MM O.S
276760	1	Thrust washer kit	0,20MM O.S
276761	1	Thrust washer kit, THRUST WASHER KIT	0,30MM O.S
270789	6	Gasket kit, CYLINDER HEAD	
422413	6	• Sealing ring	
422414	12	• Sealing ring	
422415	12	• Sealing ring, SEAL RING	
276052	1	Gasket kit, INDUCTION MANIFOLD	(270763)
469829	6	• Rubber ring	
469508	1	• Sealing ring	
469509	1	• Sealing ring	
424618	2	• Gasket	
947620	1	• Gasket	
1542781	1	• Sealing ring	
1542783	2	• Sealing ring, SEAL RING	
275748	1	• Gasket kit, EXHAUST MANIFOLD	

PART NO.	QTY	DESCRIPTION	NOTES
471219	1	• Sealing ring	
1545109	2	• Sealing ring, SEAL RING	
876354	1	Gasket kit, TURBO	
11998	1	• Gasket	
420641	1	• Gasket	
420643	1	• Gasket	
422779	1	• Gasket	
942703	1	• Gasket	
1545277	2	• Lock washer, WASHER	
275948		• Repair kit, TURBO	TURBO 1545097
	4	• CIRCLIP	
	1	• CIRCLIP	
	1	• PISTON RING	
	1	• PISTON RING	
	1	• O-RING	
	6	• SCREW	
	3	• SCREW	
	1	• THRUST BEARING	
	2	• BEARING	
	8	• CIRCLIP	
276155	1	Overhaul kit, OIL PUMP	(275570)
424133	1	• Washer	
469169	1	• Gear	
	1	• SHAFT WITH GEAR	
910115	1	• Key	
470234	2	• Bushing, BUSHING	
875661	1	Repair kit, FRESH WATER PUMP	
844369	1	• Shaft	
181538	1	• Ball bearing	
422202	1	• Spacer sleeve	
1542871	1	• Spacer sleeve	
1542870	1	• Ball bearing	
843597	1	• Hub	
955525	2	• Screw	
914462	1	• Lock ring	
1660609	1	• Ball bearing	
70913	1	• Deflector	
1545283	1	• Sealing ring	
421306	1	• Wear ring	
422149	1	• Impeller, IMPELLER	
276035	1	Gasket kit, DECARBONIZING	
478074	12	• Valve cap	(417133)
479260	6	• Seal	
424693	6	• Gasket	
424694	6	• Gasket	
941907	24	• Spring washer, RESILIENT WASHER	
876315	1	Gasket kit, RECONDITIONING	
11994	2	• Gasket	
11996	1	• Gasket	
11998	2	• Gasket	
15304	1	• Gasket	

